

THE HONG KONG AIR CONDITIONING AND REFRIGERATION ASSOCIATION LIMITED

香港空調及冷凍商會有限公司

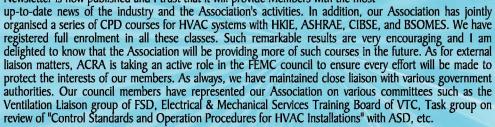
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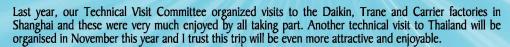


Message from the President

The Annual General Meeting of the Association was held on 7 October, 2003. I am delighted to see the Association embarked on a new chapter in its history this year. With the smooth transition into a Limited Company, the Association is prepared to offer broader and better services to our members and to the industry. I would like to express my appreciation for the contribution and support of our Council and Members throughout.

Various working groups were set up to advance the Association's activities, such as training courses for insulation workers, factory visits, sport events, seminars, etc. Thanks to our Publication Committee led by K L Chan, the long awaited Newsletter is now published and I trust that it will provide Members with the most up-to-date news of the industry and the Association's activities. In addition, our Association has jointly





The success of the Association will rely on your continuing support in the years ahead. In months ahead, the executive council members and I will continue to strive for better services to all our members. ©

Regards,

Raymond Synn President

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ew Technology

Geothermal Heat Pump (GHP) Air Conditioning System

1. WHAT IS GEOTHERMAL HEAT PUMP (GHP) A/C SYSTEM

In simple term, a Geothermal Heat Pump (GHP) A/C System exchanges heat with the ground. It makes use of the ground as a source of heat when heating is needed and rejects heat into the ground when cooling is required. The ground thus serves as a large heat sink. In fact, it was stated that the ground is a better heat source or heat sink than the ambient air as its temperature swing is more moderate than the ambient air (James E. Bose et al., 2002). Therefore, it allows a steady operation of the heat pump A/C system which would prolong the lifespan of the equipment. Besides the ground temperature is generally cooler than the ambient air in summertime and relatively warmer in winter which enables the A/C equipment to be operated at a higher efficiency. Substantial saving in the running cost of the airconditioning system can thus be achieved by the proper design and application of the GHP A/C system.

A GHPA/C system may consist heat pump(s) with or without reverse cycle function, water-cooled condensing unit(s) and ground source heat exchanger(s). The ground source heat exchanger is a series of underground or underwater pipes that either extracts or rejects heat to the ground or water. A GHP A/C system can provide year round cooling and heating in a manner similar to conventional A/C systems.

There are different types of GHP A/C system in the market and basically they can be grouped into the following categories:

- A. Ground-Coupled Heat Pump A/C System
- B. Groundwater Heat Pump A/C System
- C. Surface Water Heat Pump (Aqua-therm) A/C System



2. GEOTHERMAL HEAT PUMP A/C SYSTEM FOR THE HONG KONG INTERNATIONAL WETLAND PARK

2.1 General Description of the Project

The Hong Kong International Wetland Park has an overall site area measures about 640,000 m². It demonstrates the diversity of Hong Kong's wetland ecosystem and provides an educational and recreational venue with a theme on the functions and values of wetlands for used by local residents as well as overseas visitors. The construction of the Park is phased into two stages. The whole project is scheduled for completion by October 2005. Krueger Engineering (Asia) Ltd. is the E&M contractor of this project.

2.2 The GHP A/C System for the Visitor Centre

The total installed cooling capacity of the air-conditioning plant for the Visitor Centre is 710 TR (2500kW) but due to high occupancy diversity, the required peak geothermal heat dissipation load is only 390TR (1370kW). The GHPA/C System employed at the Visitor Centre is a hybrid system. It consists of a Ground-Coupled Heat Pump (GCHP) A/C system with vertical pipe loops plus an additional Aqua-therm Heat Exchanger for emergency backup.

An accurate knowledge of the thermal properties of the ground is needed when designing the closed-loop geothermal heat exchanger as this will affect the depth and number of boreholes required (Chad A. Kavanaugh, Stephen P., 2002). A field test was therefore conducted to ascertain the ground thermal conductivity and also to collect information on the drilling conditions of the site.

The geothermal closed-loop heat exchanger consists of 468 numbers 32mm diameter flow and return HDPE pipes of 50m (approx.) long inserted into boreholes and embedded in bentonite clay and cement grouting for better conductivity. The boreholes are placed at 4m center to center so as to ensure that the heat dissipation capacity of each borehole would not be affected by one another. These individual pipes are then jointed together in groups of 8 to 12 to the main headers of the geothermal colosed-loop heat exchanger. The whole heat exchanger is sub-divided into 12 headers and each header connects to approximately 40 nos. vertical geothermal pipes. This design is to minimize the amount of trench works as well as to ensure that in case any one part of the geothermal heat exchanger needs to be shut down for repair or maintenance work, it will only affect 8% of the total A/C capacity. Furthermore, there is an additional 350kW of aqua-therm heat exchanger embedded in an artificial lake of the Park to provide further emergency backup or for night use.

In this system, considerable energy is required for circulating the condensing water through the lengthy pipework of the geothermal closed-loop heat exchanger (although polyethylene pipes have friction loss only 25% of the commonly used black steel pipes). In order to reduce the pump energy, the total A/C load is split among small zone A/C units rather than having a large central chiller or heating plant. This is because for large central plant, it is necessary to maintain a minimum flow of condensing water to circulate through the chillers or heat pumps whilst for small A/C units, the condensing water flow rate can be varied according to the actual number of condensing units in use. As for each AHU, there are two circulation pumps (one duty and one standby) of its own for the reheat coil which claims heat from the condensing water for summer humidity control. The schematic diagram of the GHP A/C system is as show in Figure 1.

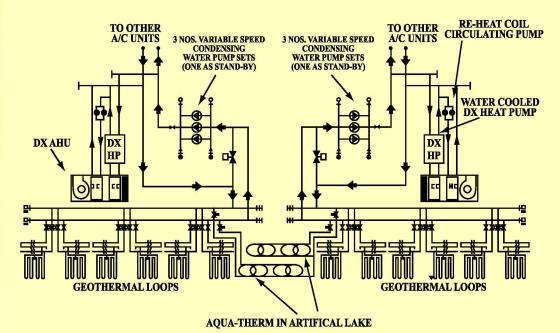


Figure 1: Schematic diagram of GHP A/C system for the Hong Kong International Wetland Park

Extracted from:

'Geothermal Heat Pump Air-Conditioning System for the Hong Kong International Wetland Park', Proceedings of Shandong-Hong Kong Joint Symposium 2003

Special thanks for Mr. Lau Kwok Fan and Mr. Suen Ming Tak of Architectural Services Department



司徒定凱細訴



飲譽工程界逾三十年的司徒定凱先生 (Mr. John Szeto),一直極受業內人 士敬重。過往曾於怡和公司、政府部門及祥茂洋行工作,七十年代正式創辦景 福工程公司,承辦多個香港的大型工程項目,成為冷氣工程界先驅。

「怡和工程公司(Jardines)是我首家投身冷氣界的公司,我幸運地可以加入當時怡和冷氣部,那裡有一群卓越的工程師,與他們工作感覺仿如置身少林寺,有機會參與多個香港重大的工程項目,眼界大開。這段時期最難忘的事,應該是遇上我的冷氣行業的啟蒙老師陳廣振先生(Mr K.T. Chen),當時他是怡和冷氣部的總工程師,不久便躍昇為總經理,他對我循循善誘,讓我汲取了很多冷氣的知識,令我獲益良多。」

第二個階段是投身政府部門,由承建商 (contractor) 的身份轉為顧問 (consultant) 角色,首次讓我接觸到一個工程項目招標的前期工作,同時亦加深對政府架構的認識及其內部的工作方式,是個難得的經驗。

離開政府部門後,司徒先生毅然加入了一家專營船隻冷氣工程的小型公司「祥茂洋行」,擔任總工程師 (Chief Engineer)一職。而年僅廿四、廿五歲的他,已經承擔全公司的工程項目。其中有兩個項目是令他頗難忘:一個是替遊輪「珊瑚公主號」冷氣系統的設計及安裝,另一個項目的對象卻是一批舊船。

「當時 China Navigation 自北方運來一批舊船,那批舊船全都只備有暖氣 (heating) 卻缺乏冷氣 (cooling) 設備,由於船隻大部份行程都在東南亞海域,船員不能忍受長時間高温,船公司願意出資將暖氣設備改裝為冷氣設備,但規定只能於停港 3 天之內完成,我和同事一口氣於 72 小時內完成了這個被認定「不可行」的工作,成功增設冷氣系統 (cooling system)!」這個工程項目為祥茂賺了一筆可觀的利潤,而司徒先生堅定自信的表現使祥茂公司轉虧為盈。

除了專心工程工作外,年青的司徒先生對公司大小事務都親力親為,他解釋這些點滴對他及後創立景福工程幫助不少。

回憶往日點滴,司徒先生笑稱每個階段都各放異彩。

景福工程的光輝歲月

創立期

當時新世界集團的楊秉正先生正欲發展事業,巧遇司徒先生,兩人惺惺相惜一拍即合,共同創辦了景福工程公司,景福公司亦因楊秉正先生的獨有背景順利成為新世界集團的子公司。司徒先生細訴景福的創辦初期,幾經風雨,不斷接辦多個小型項目,那管是三數千元的生意,亦「大小通吃」以維持經營。不久柳暗花明,那天辦公室來了兩位胖男人……。「兩個老外份量十足,體重加起來可能超過四百磅,我的二手陳舊沙發處境危險……。」原來兩位客人來美國自特靈公司(Trane),沒想到那次面談後,沙發絲毫無損,司徒先生亦成功獲取 Trane 的代理權。後來,更取得政府的註冊資格。自此,景福工程公司正式發展,銷售與工程並行。

獲取 Trane 的代理權後,景福旋即接到一個挑戰。「由於母公司新世界集團的關係,我們接到一個四萬噸的冷氣工程,對於一家剛踏上軌道的公司來說,這個確實是個很大的挑戰。幸好,我們亦十分順利完成,公司聲名大噪。」這個工程亦成為景福成長期一個重要印記。

轉型期

提到景福另一個轉捩點也跟 Trane 的代理權有關。到了八十年代,由於景福的發展方針跟 Trane 未能吻合,加上司徒先生發現銷售與工程兩者間經常產生矛盾,他毅然將代理權放棄。當年工程需求量仍較大,所以景福轉型為純工程公司後,在成本控制方面有更大空間,而生意利潤也得已改善。不久,景福已成為香港數一數二的冷氣工程公司。

有云:創業難,守業更難。盡管景福公司已得到業內人士的認同及肯定,司徒先生對景福亦從不鬆懈,率先摒棄傳統人手續圖的方式。司徒先生解釋:「當時我們替母公司接辦一個內地的工程項目,對象是中國大酒店,這是我們首次承造國內的工程。為了提高效率及令工程更為完美,我主張全部工程採用 Auto CAD 軟件繪圖,我承認於當時來説這是個比較前衛的做法,當時亦無一家公司敢嘗試,但我堅決要用電腦繪圖代替人手。最後我們非常成功,我相信這次成功確實可歸功於用電腦繪圖。」其實最功不可沒的該是司徒先生獨有的遠見與膽識。

現況

司徒先生現在已退出景福工程公司的管理層,閒時參與一家在澳門的設施管理 (Facility Management) 公司的顧問工作及享受高爾夫球樂趣,做個開心快活人。

給我們的話

今天本港經濟環境尚未明朗,司徒先生勸勉業內人士要抓緊目標,不要千篇一律,勇於求變,自可做出成績。他的處世態度則「內省自醒」為大前提,「我覺得做人一定要多反省,做錯了,不要退避,要盡快尋出錯處。別人出錯,亦不要因為「錯不在我」而不聞不問,反而要從他人學習,警醒自己不要同樣犯錯。其次是 work hard, play hard,做任何事都要盡心盡性,晚上發個好夢,甚麼壓力煩惱也可迎刃而解!」 ③



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FEATURES

Sterilization

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- Hygenic designed construction with optional stainless steel internal sheet

ir Purification

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- Ionization purification system to neutralize **VOCs and odour**

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ystem Reliability

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Princess Margaret Hospital



Queen Elizabeth Hospital



United Christian Hospital



Kwong Wah Hospital



Prince of Wales Hospital



Queen Mary Hospital



Alice Ho Miu Ling **Nethersole Hospital**



Summary of work done by sub-committees

What have been done & What is ongoing? **Sub-committee Report in ACRA Newslette**

FEMC Liaison

FEMC is currently liaising with HKCA on the Voluntary Subcontractor Registration Scheme (VSRS). ACRA collected & reflected comments from our members to the FEMC.

FSD Liaison

FSD is working on the consultation of De-merit Point System for managing the Registered Specialist Contractors (RSC) Ventilation. ACRA expressed support to the penalty system in principle.

FSD is reviewing to streamline the procedures for food/restaurant licensing. ACRA is one of the working group members.

ACRA participated in the ASD working group on reviewing the "Control Standards and Operation Procedures for HVAC Installation".

ACRA participated in the ASD working group on reviewing and developing the approach and the methodology for "Identification and verification of the Make and origin for BS/EM Materials and

ACRA feedback to HA that there were no accredited trainings to qualify the tradesman in HVAC trade. HA accepted to waive the requirement of qualified tradesman for HVAC trade.

Liaison with HA on the beginning of the works under the condition of contract.

Contract matters for the appointment of contractor supervising engineer and extension of time were being liaised.

ACRA requested HA to release the names of three lowest main contractors at the tender stage was accepted.

ACRA joined the Working Group to draft up the Control Standards and Operation Procedures for HVAC installation.

The sub-committee is currently working for a training course with ASD on handling HFC and blend type refrigerants.

Safety and OHSA Liaison

ACRA joined the FEMC Safety working group and has on-going review on the rate of accident.

ACRA supports the E&M of Safety Walk which to be held on November 30, 2003.

Technical Liaison

ACRA worked with the task force lead by HKIE comprising CIBSE, ASHRAE & BSOMES for the improvement of air conditioning and ventilation for the hospital wards for prepare for SARS Outbreak in future.

EMSD invited ACRA to comment the Territory Wide Implementation Study for Water Cooled Air Conditioning System in HK. Comments will be finalized by the end of October.

ACRA attended the Organising Meeting for "Trade Tests and Trainings of items in Air Conditioning of E&M Engineering in Construction Industry" held by CITA.

ACRA was one of the co-organisers of the 'Workshop on Hygiene Management of the Air Conditioning and Ventilation System'.

Contract Committee Liaison

ACRA participated in FEMC's Contract Committee and is currently liaising the following ongoing subjects:

- Management of subcontracting with Provisional Construction Industry Co-ordination Board (PCICB)
- Voluntary sub-contractors registration scheme (VSRS) with PCICB Standard form of subcontract with PCICB
- Legal framework of the Construction Industry Council

Overseas Liaison

Air Conditioning Trade Association was formed in Macau. The subcommittee will explore the opportunity in liaison and experience exchange.

Consultation Paper Commented

Implementation Study for a District Cooling Scheme at South East Kowloon Development, EMSD - Energy Efficiency Office

Territory Wide Implementation Study for Water Cooled Air Conditioning System in HK, EMSD - Energy Efficiency Office 3



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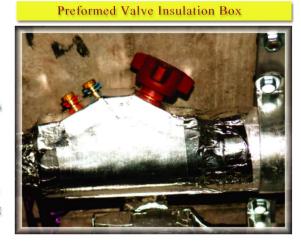


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TRANE® The Air-conditioning Expert!

Factory Introduction

Trane Taicang Factory

Teling Air Conditioner Co Ltd., a Trane joint venture was established in 1995 and located in the Economic Technology Development Zone in Taicang City of Jiangsu Province. It occupied a total area of over 100,000 m². Over 50,000 m² of which have already been developed into three production plants including commercial and domestic air conditioning equipment, as well as other related supporting facilities. Most of the equipments are imported from the US and Japanese production lines, using the US patented DFM (Demand Flow Manufacturing) technology in organizing the production process. It is used to assure the integrity and efficiency of production and on-time shipments. The production line was mainly for domestic air conditioning initially, and then started to produce commercial air conditioning.

The Trane Company has invested US\$60 million and employed over 700 staff in Taicang factory. Currently the product lines include domestic split type air conditioning, ceiling type air conditioning, air handling unit, fan coil unit, small tonnage air cooled chiller and heatpump, water cooled screw chiller, centrifugal chiller, etc. Annual output exceeded 100,000 sets in 2002 and sales figure was achieved to RMB 800 million. Apart from meeting the demand of Chinese market, these products are also exported to other markets all over the world. All products pass ISO 9001, ISO 9001:1994 and ISO 9001:2000 certifications.



Taicang factory also provides consummated facilities. There are all kinds of products being displayed in a showroom for customer enquiry. There is a testing room to test cooling capacity, noise and air flow of products to maintain their quality. Also there is a training center providing training courses such as sales, product information and repairing technique.

Since 2001, Taicang factory has been focusing on the production and sales of central and commercial air conditioning, development of sales strategy and establishment of a customer service team. Trane aim at reaching an annual sales figure of RMB 1 billion. By year 2005 Taicang of Jiangsu will become the City of Air Conditioning and China's most comprehensive air conditioning production centre. An annual sales figure of over RMB 2 billion will be achieved by then.

特靈太倉廠房 =

特靈美國總公司於 1995 年在江蘇省太倉市經濟技術開發區,成立了一家中外合資的特靈空調器公司,公司佔地十萬多平方米,並已在五萬多平方米土地上建成商用空調及家用空調等三個廠房及相關輔助設施。生產設備均引進美國及日本的生產線,並採用美國的需求流動制造 (DFM) 專利技術組織生產,以確保有高效率的生產力及能夠將貨物準時付運。廠房初期以生產家用式空調機組為主,及後增設生產線生產商用空調機組。



經過近八年不斷發展及擴張,特靈在太倉廠房總投資額達已6,000 萬美元,員工逾700人。現時生產的空調產品除了家用式分體機組外,還包括暗藏天花式分體機組、空氣處理機組、風機排管機組、小型風冷式冷熱水機組、離心式及螺杆式冷水機組等。2002年年產量超過10萬台,銷售額達8億人民幣。產品除了在中國市場銷售外,並出口到世界各地。所有產品均已通過ISO 9002、ISO 9001:1994及ISO 9001:2000國際標準質量保証體系認証。

太倉廠房設施完善,陳列室陳列不同型號的產品,方便顧客查詢。廠房設有測試室,為機組的冷量、風量及噪音量進行 測試,以保持產品質素。廠房附設空調訓練中心,培訓項目 包括銷售訓練、產品知識及維修技術。

自 2001 年起,太倉廠房開始主力生產及銷售中央和商用空調機組,營銷策劃及建立顧客服務隊伍,向 10 億銷售目標進發。至 2005 年,特靈將於太倉市興建一座中央空調城,成為中國生產中央空調類規格最齊全的廠家,屆時年銷售量將突破 20 億元。 ③







ACRActivities

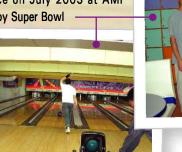


Various activities, functions and trainings have been successfully orgainised throughout the year. All those events are overwhelmingly participated and greatly supported by our members with highlights as follows:-

Basketball Tournament was held on August 2003 at Kowloon Bay Sports

Centre

 Bowling competition was taken place on July 2003 at AMF Amoy Super Bowl







- IT seminar was conducted by Air Trade Centre on June 2003
- Factory visit to McQuay's chiller manufacturing plant in Ping Wu, Shenzhen was carried out on March 2003



- Spring Dinner at Tao Yuen Restaurant on February 2003
- ACRA Golf Competition had been held on last November 2002 in HKJC Kau Sai Chau Golf Club
- Training for closed cell elastomeric insulation had been conducted on last November 2002.
- The unforgettable Annual Dinner 2002 was held on last November at JW Marriott Hotel with a wonderful classical music performance.
- Factory visit to "Carrier, Trane and Daikin" in Shanghai was arranged on last October 2002.

Please visit our web site: www.acra.org.hk for the forthcoming activities for ACRA.



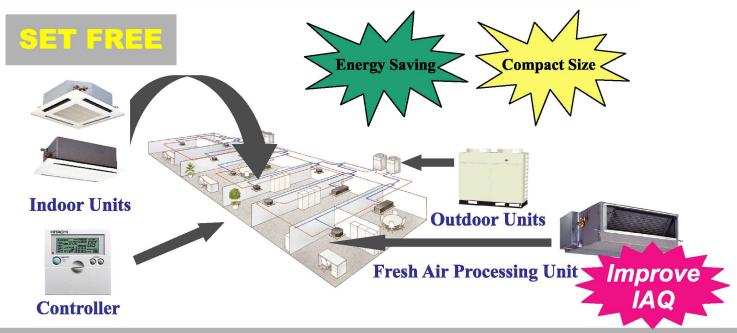




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System
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Systems, Fiberglass

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