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Nina Tower Tsuen Wan, N.T. Year of Completion: 2007

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**Message from the President**



Ir Antonio Chan  
President

The council of this term has been serving third quarter of his time and on behalf of the council, I would like to express our heartfelt thanks for the continuous support from our members to participate in all activities organized by the council. We shall be continuously representing our members' interest in all segments and upkeeping the quality of the air conditioning and refrigeration industry.

**BIM Task Force:** Subsequent to the Policy Address 2017 in which all capital works with project estimates more than \$30 Million should adapt the use BIM technology, ACRA has always been seeking opportunities in promoting this. On 4 June 2019, ACRA has established his own BIM Task Force with the aims to (a) promote widely adaptation of BIM in the air conditioning and refrigeration industry (b) promote the idea of sharing associated family members of all equipment (c) make use of the BIM technology demonstrating the optimization of maintenance space required in major plantroom (d) serve as a platform for our members to work in line with the government and CIC in the process of adaptation of BIM technology. With the help from CIC, the kick off meeting was held in the CIC BIM Space. The venue was fully equipped with BIM Facilities and this was very meaningful to the task force to kick start the ACRA BIM Implementation process. The CIC BIM Space is open to public and members are encouraged to join the guided tour of the BIM Space by registering online in the following link: [https://www.bim.cic.hk/en/about\\_us/page/bim\\_space](https://www.bim.cic.hk/en/about_us/page/bim_space). During the 1-hour guided tour of CIC BIM Space, visitors would be able to know BIM applications along the Building Project Lifecycle through real project showcases, acquire hands-on experience on cutting-edge BIM Technologies, receive the latest information of BIM development, such as industry leading BIM software / applications, CIC BIM standards and resources, and overview of global context in BIM development.

**Greater Bay Area Committee:** As reported in the last newsletter, ACRA arranged a group of members visiting to the Guangzhou Industry and Trade Technician College (GZITTC) in January this year. Subsequently, 4 member companies who have their manufacturing plants in the Greater Bay Area had joined the Career Expo offered by GZITTC recruiting young talents joining their workforces. In June, we were invited by 廣東省制冷學會 to join their delegation visit to the 2019 亞太制冷展 held in Guangzhou. In July, a delegation team led by the President of 廣東省暖通空調協會 visited us in Hong Kong and exchanged their views with us about the air conditioning and refrigeration industry development in Guangdong Province. This was followed with a delegation visit to the Holiday Inn Express SoHo – an energy efficient hotel which was awarded with 4 International Platinum, or equivalent, Green Building Awards and the delegation team was impressed on the energy saving solutions implemented there. ACRA is planning to visit them in Guangzhou very soon. In view of the frequent exchange with our counterparts in mainland, ACRA has established the Greater Bay Area Committee in September in order to enhance the communication and serves as a platform for further exchange in future. This is also in line with the government directive and EMSD initiatives to establish a closer link with GBA in particular training provisions. In October, ACRA was invited to join as part of the EMSD delegation team 廣州人社局及大灣區創科交流團 to witness the 穗港技能人才培訓基地掛牌儀式 and hopefully the GBA Committee can contribute further in the near future.

Continuous professional development is one of the important tasks of the training committee to ensure continuous development to all our members as well as the industry. This year ACRA has jointly organized the Joint Comprehensive Certificate Course on HVAC&R Systems in Buildings 2019 with HKIE BS Division, CIBSE Hong Kong Branch, BSOMES and ASHRAE HK Chapter. There are totally 12 courses and the attendance rate was mostly more than 90%. The last lecture will be held on 26 November 2019 and we would like to express our thanks to renounced speakers sharing their valuable knowledge to all participants.

Youth Committee Members play a key role in supporting the operation of the council and I would like to express our heartfelt thanks for their contribution in various committees. ACRA will continuously offer various kinds of social activities in order to have a platform for our members to share joys and have better understanding of each other. The latest 2nd Cocktail Reception "談程夜" as well as Charity Function "Happy Rice Delivery" were all well supported by members. There will be more to come and members are reminded to pay attention to our forthcoming flyers and actively take part in these functions. I am looking forward to meeting you all in the forthcoming ACRA 58th Anniversary Dinner on 25 November 2019.

Taking this opportunity, I would like to express my sincere thanks to all council members, all committee members, task force members as well as our Administrative Officer for their contribution and effort supporting the operation of the association.



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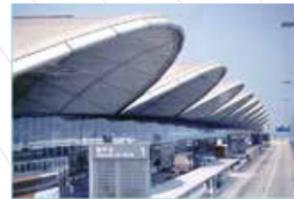
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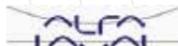
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## CONSTRUCTION INNOVATION AND TECHNOLOGY FUND

### INTRODUCTION

At present, construction industry facing some challenges of high productivity costs, labour shortages, high quality requirement and environmental consideration, so adoption of innovation and technology to boost productivity, uplift built quality, enhance environmental and improve site safety performance which is transforming the construction sector worldwide. The Construction Innovation and Technology Fund (CITF), with an approved allocation of HK\$1 billion, is established by the Development Bureau of the Government of Hong Kong Special Administrative Region (DEVB) in October 2018.

### AIMS OF FUNDING

The aims to provide the impetus to transform the traditional construction industry through automation, industrialization and digitization (hereinafter referred to as "Technology Adoption"); and to enhance the capability of existing and prospective practitioners to harness construction industry (hereinafter referred to as "Manpower Development").

Steering Committee on CITF is set up by the DEVB to oversee and monitor the implementation of the CITF and comprises members from industry stakeholders and major government departments. This committee will meet regularly to monitor usage of the CITF and, where necessary, make adjustments to the key parameters and operational arrangements to cater for the latest industry development.

As the implementation partner of the CITF, the Construction Industry Council (CIC) is responsible for application processing, monitoring fund reimbursement, and CITF promotion.

### CATEGORIES OF FUNDING

The CITF is dedicated to the Hong Kong construction industry for incentivizing innovative technology adoption and nurturing practitioners & students of construction-related disciplines to embrace new technologies. The CITF covers two aspects-Technology Adoption and Manpower Development

#### Technology Adoption

##### (i) Building Information Modelling (BIM)

BIM digitalises the construction process. It can minimize clashes and abortive work and reduce the risks of project delivery failure through better coordination, hence achieving clearer programme and costs at all project stages. The CITF is open for procurement of BIM software and hardware for experiential use and project adoption as well as costs for eligible companies to arrange BIM training for their staff.



(ii) Modular Integrated Construction (MiC)

MiC transfers labour-intensive processes and site-bound wet works (such as concreting, screeding, plastering and most building services installations) to off-site manufacturing yards through standardisation, thus enhancing productivity, site safety, environmental performance and cost effectiveness. The use of MiC will likely shorten construction time, in particular for interior finishes, fixtures and fittings on-site, and allow better quality control. Projects adopting MiC can apply for the CITF.



(iii) Prefabricated Steel Rebar

The use of prefabricated steel rebar can reduce laborious bar-bending work in construction sites, improve productivity and reduce material wastage. The use of prefabricated steel rebar from the approved local prefabrication yards is entitled to the CITF.



(iv) Advanced Construction Technologies

The adoption of advanced technologies such as machines and robots under the supervision of skilled and knowledgeable construction personnel can enhance construction productivity and improve safety of operations. Some examples of machines and robots include automated wall plastering machines, robotic arms for lifting heavy construction materials, automated traffic cone placement and retrieving vehicles etc.



**Manpower Development**

(i) Technology Enrichment Courses for Students

Support applicants (local higher education institutions) to nominate students to attend construction technology courses. It will cover training fees, accommodation for the duration of training, air passage and administration fees.



(ii) Non-local Training / Visits for Practitioners

Cover training or visits on application of automation, industrialisation and digitisation in construction to upgrade the industry. It will cover training fees and administration fees only.



(iii) International Conferences in Hong Kong

Support applicants to organize international conferences in adopting innovation and technology in construction processes. It will cover venue fees, costs of engaging speakers, and administration fees for organizing the event.



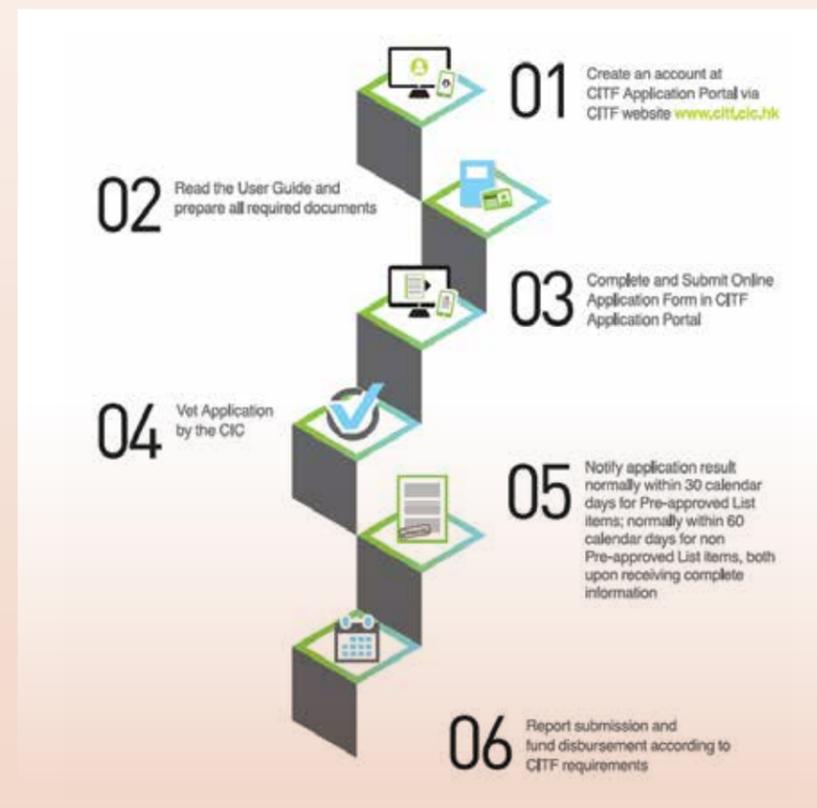
(iv) Local Collaborative Courses and Workshops

Support applicants to organize courses and workshops in construction technologies. It will cover venue fees, costs of engaging speakers, and administration fees for organizing the courses and workshops.



In fact, the aspects on Technology Adoption – Building Information Modelling (BIM), BIM software & computer and Manpower Development – Technology Enrichment Courses for Students, BIM training is much appropriate to our industry with lots of approved projects experience.

**APPLICATION**



For the latest news and details, please visit CITF website, Facebook and Instagram:



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## People Interview

with **Mr. Ng Man-Kwong**  
and **Miss Anita Ng**

本地市場一直對機電工程服務需求殷切，政府一方面致力加強業界人才培訓，另一方面亦大力鼓勵更多年輕人加入機電工程行列，達至青黃相接。今次本會有幸邀請到在冷氣行業貢獻超過五十年的吳萬光前輩及其令媛吳詩韻小姐接受訪問，為大家分享工程生涯的箇中點滴及對行業承傳的看法。

**求學心切 立下深厚知識根基**

吳先生求學時期在內地修讀電機，鑽研發電機、摩打等機械的原理及運作，同時亦擅長繪圖設計。及後在1966年移居香港，矢志要累積寶貴的實戰經驗。吳先生拒絕只做學院派，堅持從低做起，把握每一個工程項目的現場學習機會，從中鞏固了實用知識基礎，使理論與實踐得以兼備雙全。吳先生獲當時老闆賞識，負責營運三個部門，而且彼此的感情亦超越賓主關係的情誼。當時吳先生有意自立門戶，開創自己的事業，老闆竟然資助打本、予以援手，吳先生心存感激，為報答老闆的知遇之恩，亦不時在有需要的時候為老闆解決困難。

**大展拳腳 用心經營**

吳先生從來都以「以誠待人」的精神經營生意，猶記得當年吳先生成立運通冷氣電業有限公司 (Lucky) 後，為冠華鏡廠完成了一項工程，當中在後期的文件處理過程時居然發現客戶重覆付款。吳先生主動立即安排退款予客戶，因此贏得客戶信任，冠華亦從此成為其忠實客戶。時至1991年，當時的香港政府移民局面對著十七日無法啟動冷氣的困局，吳先生於是免費出手為其解困，從此深得客戶支持。除了發展本地市場，吳先生亦早於二十年前開拓中國內地業務，於上海經營有關數據中心的機電服務。創業有道的吳先生成功在於真誠待客，絕不投機取巧，與人為善及認真做事的營商態度使吳先生除了贏盡商譽，更因此廣結人緣，與客戶同業建立了深厚友誼。

**慷慨施教 培育人才**

除了摯誠待客，吳先生更視員工為家人，致力為同事提供培訓及發展機會，更不時舉辦多元化的課程，甚至親身上陣授課，使同事可以自我增值，增強對行業的歸屬感。只要有心學藝，吳先生都會毫不吝嗇施教及指導，因此培育出無數徒弟，可謂桃李滿門，彼此亦師亦友，感情深厚。

**終身學習 孜孜不倦**

年近八十的吳先生，精神矍鑠，思路敏捷，談吐風趣，在交談間可感受到吳先生的一股衝勁。吳先生每天都持之以恆，勤做運動，除了著重強健體魄，更不忘鍛鍊腦筋，家人好友的電話號碼都可以背誦如流。好學的吳先生更不時會抽空修讀各式各樣的實用課程充實自己，早前就進修了統籌學，並學以致用於工程項目，大大提升工作效率。



吳萬光先生及吳詩韻小姐

**薪火相傳 承傳機電智慧**

隨著時代變遷，各行各業需引入新秀精英以保持競爭優勢，吳小姐亦秉承家族衣鉢，加入運通，協助吳先生打理生意。吳小姐十五歲到英國求學，自小培養獨立生活管理能力，於大學主修建築，畢業後數年決定回港發展。吳小姐坦言回港生活初期，無論在生活及工作上都需作出適應。始終建築師及工程承建商工作的本質有所不同，吳小姐於是決意要由低做起，從繪圖以致巡查地盤都親力親為，涉獵範疇繁多，令自己急速成長。吳小姐做事投入，勤奮好學，為使工作時更得心應手，於是進修屋宇工程，裝備自己，紮穩根基，為打理家族事業作好準備。

**時代進步 適時革新**

為客戶提供專業的機電服務固然為之首要，而隨著公司的擴張及時代變遷，文件記錄及存儲的重要性亦不應被忽視。為保障公司利益及確保工程順利進行，吳小姐洞察到有必要完善公司的文書管理制度，小心釐清法律責任，強調要「重武重文」，缺一不可。另外，為配合市場需求，吳小姐亦看準住宅物業急促發展的機遇，開拓了住宅工程的業務領域，為客戶提供更全面的機電服務。認清自身優勢弱點並加以適時革新，不時審視企業定位再進行策略部署，使公司可以欣欣發展。

**傳承延續 接軌邁進**

將新思維帶入傳統理念，整合優勢並加以發揚，以追求卓越的決心，接軌市場潮流，正正體現了傳承延續的精神。吳先生寄語應以信任及開明態度，放手讓晚輩嘗試，在過程中從旁輔助，甚至從對方身上學習，互相指點，一起成長，成就企業的未來。

本會十分感謝吳先生及吳小姐撥冗為大家分享管理智慧及人生道理，在此謹祝願兩位生活充實美滿，事業蒸蒸日上。





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# BIM

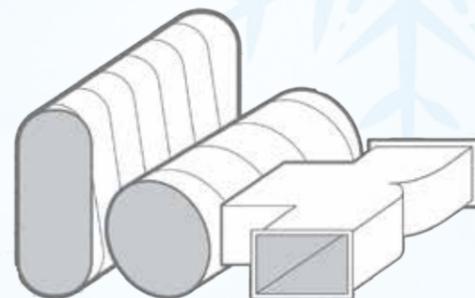
## 建築信息模型



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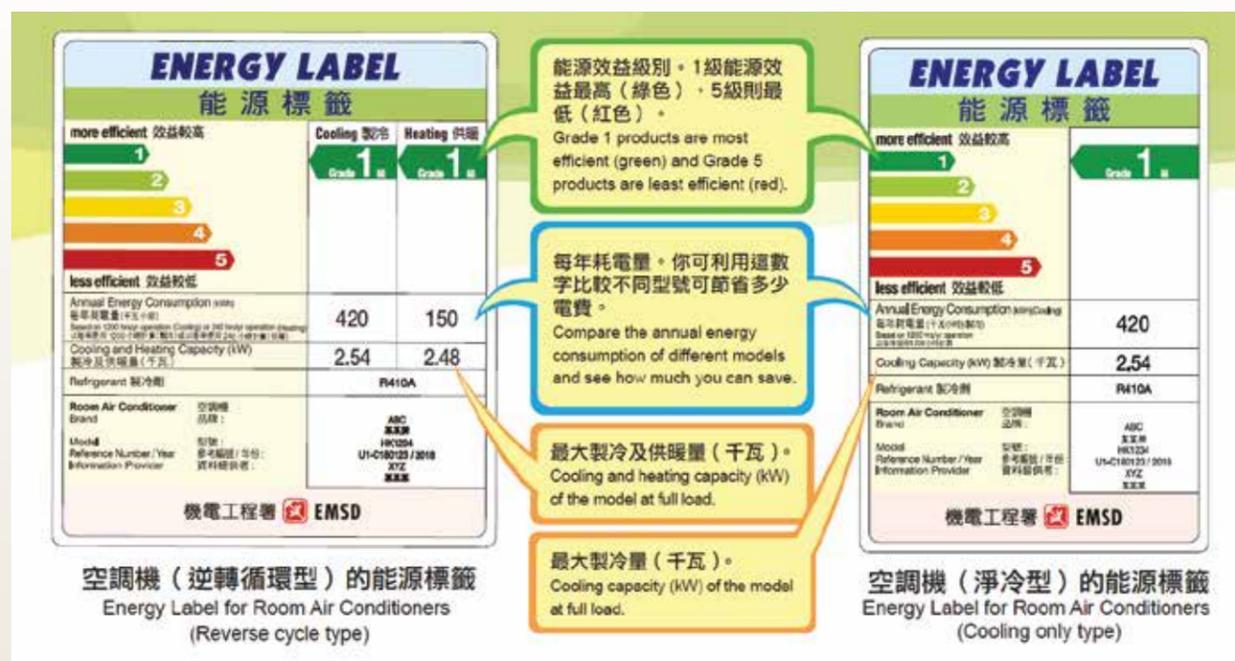
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Website: www.linkthebest.com.hk



## Proposal on Review of the Grading Standards under the Mandatory Energy Efficiency Labelling Scheme - 2019



The Mandatory Energy Efficiency Labelling Scheme (MEELS) was introduced through the Energy Efficiency (Labelling of Products) Ordinance (Cap. 598) (the Ordinance) which was enacted on 9 May 2008. Under the Ordinance, energy labels are required to be shown on all prescribed products for supply in Hong Kong to inform consumers of their energy efficiency performance.

Room air conditioner (RAC) is covered in the initial phase of MEELS, which has been fully implemented since 9 November 2009. The upgrading of energy efficiency standards for RAC has been fully implemented since 25 November 2015. "Cooling Seasonal Performance Factor" (CSPF) has been used to evaluate the energy performance of RAC since this upgrading. Because most of window type RACs are fixed capacity, the grading CSPF of Window Type (Category 1 in the Scheme) are lower than Split Type (Category 3) i.e. CSPF of Grade 1 RAC : Window  $\geq 3.0$  vs. Split  $\geq 4.5$ . (details refer to the "Industry News" of ACRA Newsletter 2014 Winter Issue). The scope of RAC was expanded to cover "Reverse Cycle" RAC in third phase of MEEL and will be fully implemented on 1 December 2019. "Heating Seasonal Performance Factor" (HSPF) was introduced in this phase of MEEL grading of the reverse cycle RAC (Category 2 & 4 in the Scheme).

To ensure that the grading standards will not be lagged behind by technological advancement and help consumers to differentiate among energy efficient products, EMSD keep to review the grading standard under the MEELS. A proposal to review grading standard for three products including RAC and the draft revision of the CoP were uploaded for collecting views from the Public until 31, October 2019.

The energy efficiency grades for window type and split type RAC are proposed to be aligned at the same range of CSPF and HSPF i.e. Grade 1 : CSPF  $\geq 4.5$  & HSPF  $\geq 3.6$  etc. as shown on the Table 1 & 2. To meet the Grade 1 or 2 performance in the new standard, a variable speed cooling/heating technology would be required on Window Type RAC units, but there are only few models are built with this feature today. Base on the information in MEEL web-site, only 2 and 8 models of Window type RAC will be Grade 1 or 2 respectively after the review, all the remaining 643 nos. of current Grade 1 models will be downgraded to Grade 3 or 4. Moreover, there is no indication from RAC importers with immediate plan to launch variable capacity window type RAC in coming year; the choice of Grade 1 or 2 will be very limited in the new grading after the grace period expired on December 2020.

Energy Efficiency Grade for Cooling Performance	Current Cooling Seasonal Performance Factor (CSPF), $F_{CSP}$		Proposed Cooling Seasonal Performance Factor (CSPF), $F_{CSP}$
	Window Type Categories 1 - 2	Split Type Categories 3 - 4	
1	$3.00 \leq F_{CSP}$	$4.50 \leq F_{CSP}$	$4.50 \leq F_{CSP}$
2	$2.80 \leq F_{CSP} < 3.00$	$3.50 \leq F_{CSP} < 4.50$	$3.50 \leq F_{CSP} < 4.50$
3	$2.60 \leq F_{CSP} < 2.80$	$3.15 \leq F_{CSP} < 3.50$	$3.15 \leq F_{CSP} < 3.50$
4	$2.40 \leq F_{CSP} < 2.60$	$2.80 \leq F_{CSP} < 3.15$	$2.80 \leq F_{CSP} < 3.15$
5	$F_{CSP} < 2.40$	$F_{CSP} < 2.80$	$F_{CSP} < 2.80$

Table 1 : Comparison of current grading standard on CSPF vs. the proposed.

Energy Efficiency Grade for Heating Performance	Current Heating Seasonal Performance Factor (HSPF), $F_{HSP}$		Proposed Heating Seasonal Performance Factor (HSPF), $F_{HSP}$
	Window Type Categories 2	Split Type Categories 4	
1	$2.60 \leq F_{HSP}$	$3.60 \leq F_{HSP}$	$3.60 \leq F_{HSP}$
2	$2.40 \leq F_{HSP} < 2.60$	$3.10 \leq F_{HSP} < 3.60$	$3.10 \leq F_{HSP} < 3.60$
3	$2.20 \leq F_{HSP} < 2.40$	$2.80 \leq F_{HSP} < 3.10$	$2.80 \leq F_{HSP} < 3.10$
4	$2.00 \leq F_{HSP} < 2.20$	$2.50 \leq F_{HSP} < 2.80$	$2.50 \leq F_{HSP} < 2.80$
5	$F_{HSP} < 2.00$	$F_{HSP} < 2.50$	$F_{HSP} < 2.50$

Table 2 : Comparison of current grading standard on HSPF vs. the proposed.

ACRA expressed our concern to EMSD and proposed to extend the grace period to 24 months to allow for sufficient time to launch variable capacity window type RAC to the Hong Kong market.

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PROJECTS THROUGHOUT HONG KONG & MACAU

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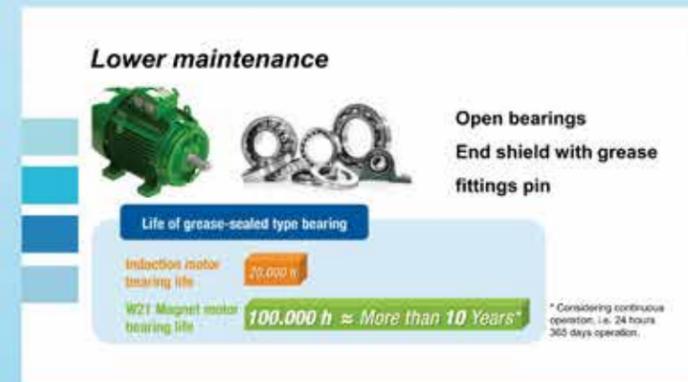
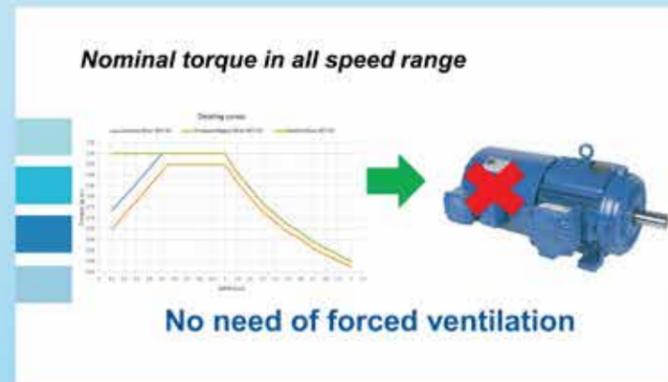


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Advantages of PM Motors



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Email:sales@ritech-hk.com

# Update on Retro-commissioning - Trainings, Qualifications and Registration

By: *Ir Dr. Raymond K.L. Chan*

Retro-commissioning (RCx) is one of the key initiatives in the 4Ts (Timeline, Target, Transparency and Together) partnership programme launched by the HKSAR Government. By adoption of RCx, existing buildings can be performed better and wastage of energy will be reduced. However, even though the HKSAR Government has initiated and promoted the RCx for some time, but it is still not widely adopted by the local industry. One of the key challenges is lack of well-trained and qualified practitioners, professionals and services providers.

To overcome this challenge, a comprehensive and systematic training programme should be in place to build up the capacity of the industry. In view of this, the Hong Kong Green Building Council (HKGBC) is organising relevant training courses for operating staff, engineers and stakeholders with support from Electrical and Mechanical Services Department of HKSAR (EMSD) and other local Institutions and going to launch a "Registration Scheme" for qualified RCx practitioners, professionals and services providers which could help to facilitate the adoption of RCx in the industry.

The training courses have different levels for various stakeholders. They are:

## 1. Retro-commissioning Training for RCx Practitioner (Level 1)

Target Participants: Certificate holder or above in Building Services/ Mechanical/ Electrical/ Energy Engineering or equivalent

Course Content:

- What is Retro-commissioning
- The major energy consuming building services systems and equipment
- The major factors that may affect the efficiency of such systems and equipment
- The major roles of operational team in the process of retro-commissioning and after the process

## 2. Retro-commissioning Training for RCx Practitioner (Level 2)

Target Participants: Degree holder or above in Building Services/ Mechanical/ Electrical/ Energy Engineering or equivalent

Course Content:

- Retro-commissioning Overview
- Operation Efficiency Overview
- Technical Approaches of RCx
  - Air Conditioning
  - Lighting Installation
  - Power Distribution & Motor
  - Lift & Escalator
- Measurement & Verification

## 3. Retro-commissioning Training for RCx Professional (RCx Pro)

Target Participants: Full member of registered professional bodies in Building Services/ Mechanical/ Electrical/Energy Engineering or equivalent (e.g. MASHARE, MBSOMES, MCIBSE, MHKIE, etc.)

Course Content:

Module 1 – Introduction to RCx

- RCx mechanism and involvement of various practitioners. Their roles and responsibilities.
- Steps and practices to carry out RCx process at various stages.

Module 2 – Investigation

- How to conduct site evaluation and preliminary investigation.
- Basic concept and approaches of data analytic.

Module 3 – Implementation

- Identification of ESO from the diagnosis of analytic results.
- Basic concept and approaches for implementation, measurement and verification of ESO.

Module 4 – Measurement & Verification

- Relevant Measurement & Verification standards for RCx and its on-site practices.
- ESO saving estimation related to M&V and reporting of RCx project.

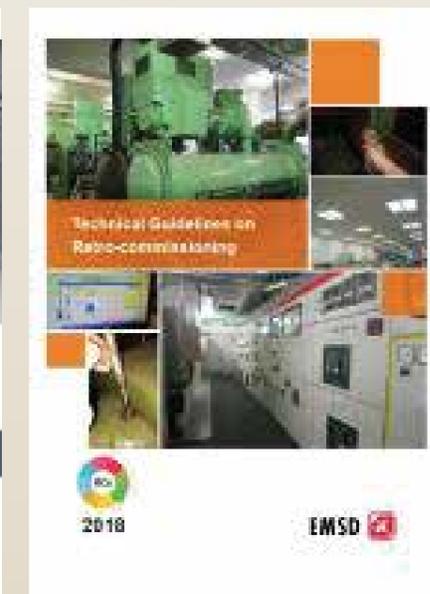
Module 5 – On-going Cx

- Set up KPI, induce training and reviewing on-going commissioning plan

All participants need to attend the examination after the course and successful participants (individuals) will become qualified RCx practitioners under HKGBC Registration Scheme.

To align the standard and qualification of the service providers of RCx, the service providers (companies) will be encouraged to register under HKGBC Registration Scheme with minimum staff force (e.g. 3 nos. RCx Practitioner (Level 1), 1 no. RCx Practitioner (level 2) and 1 no. RCx Professional, etc.) and job experience. Details will be announced by HKGBC at the RCx Training and Registration Scheme Launching Ceremony on 26 November 2019.

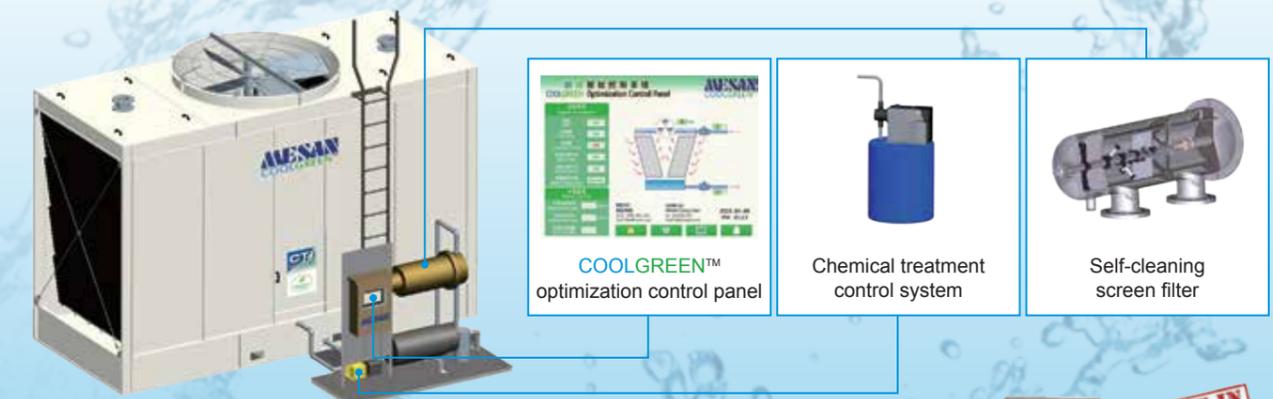
For more information about these training courses or Retro-commissioning, please visit the HKGBC website at <http://retro.hkgbc.org.hk/preg.php?para=nil&serial=6> or EMSD website at <https://www.rcxrc.emsd.gov.hk>



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**COOLGREEN™** is a smart automated energy efficient water filtration and chemical dosing solution to improve the operational excellence, reduce cost of maintenance and chemical while conserving water and minimizing waste to achieve more sustainability for the industry.

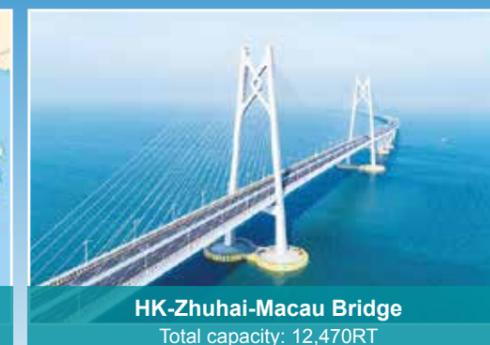


## Cooling Tower Filtration:

- Improve energy efficiency 10% with a fast payback
- Significantly reduces buildup of habitat and food source for legionella
- Reduces chemical costs ~ 14%
- Reduces maintenance costs ~ 80%
- System life is extended due to reduction of corrosion rates



## Latest Projects :



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# Compact VRF and DX water-cooled system with high flexibility



## Water-cooled VRF

- Energy saving → Higher COP
- Space saving → Avoid big plant room
- Environmentally friendly refrigerant → R410A



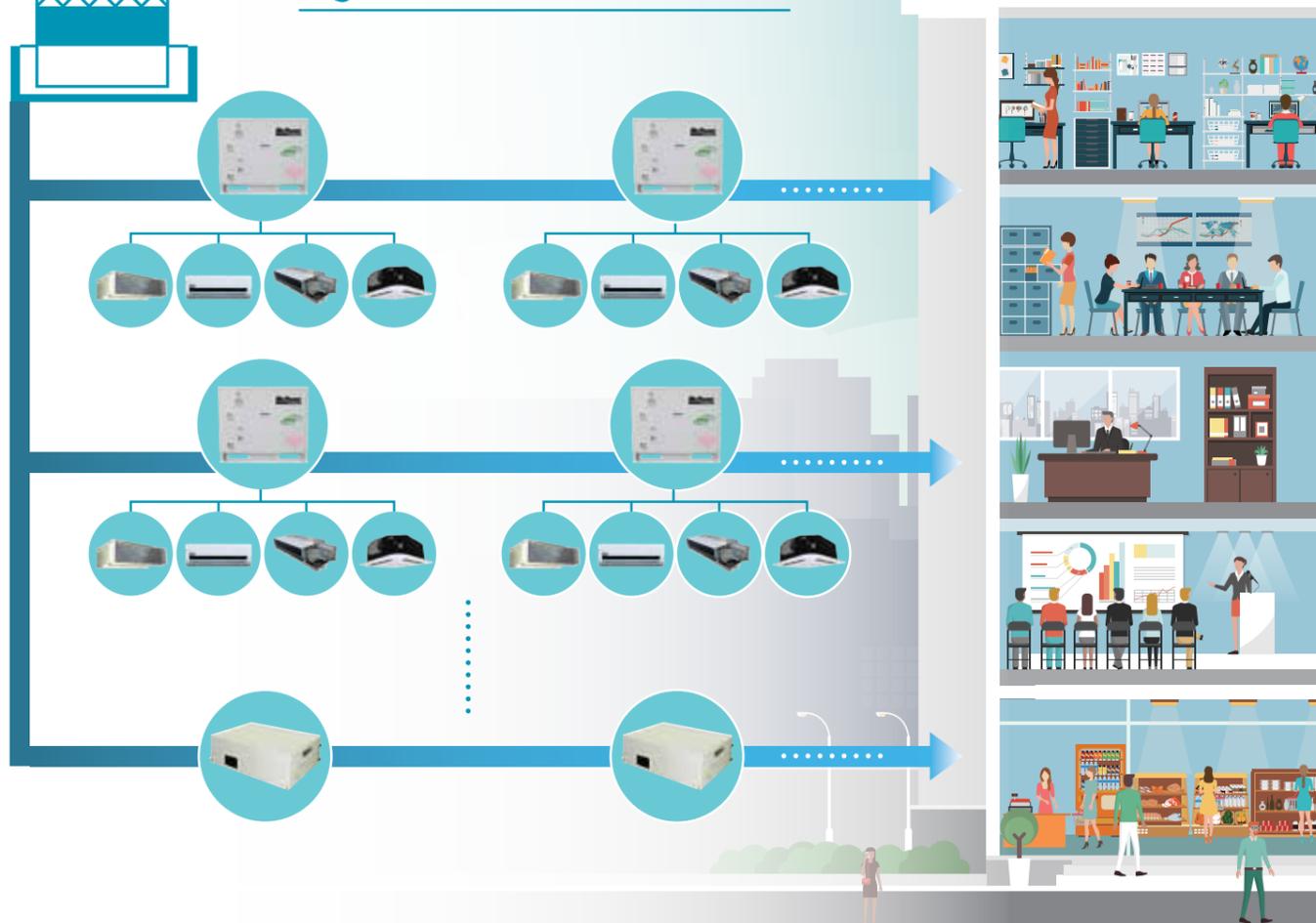
## Water-cooled Packaged Unit

- Low installation cost
- Environmentally friendly refrigerant → R410A

Cooling Tower



## System Structure



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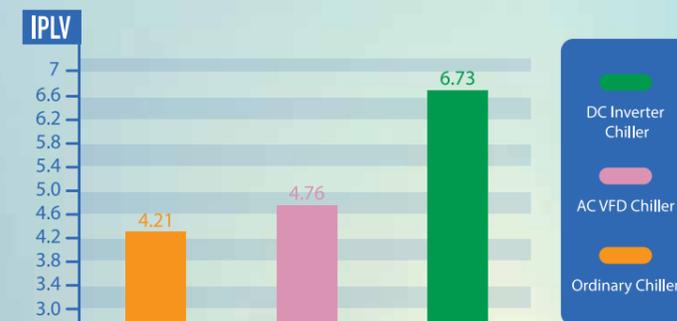
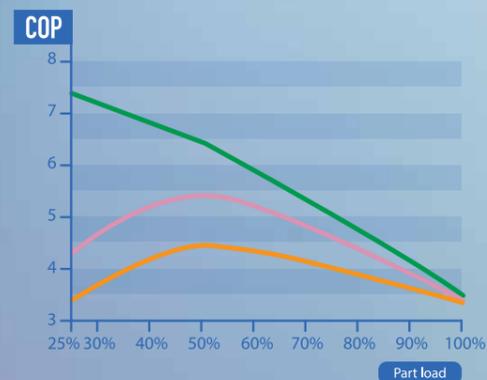
McQuay Air-cooled Screw Inverter Chiller, embedded with the DC Permanent Magnet Motor, brings a great experience to your life



- \* Premium energy efficiency both at full and part load conditions
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- \* Continuous fans speed modulation with EC fans for even higher part load efficiency
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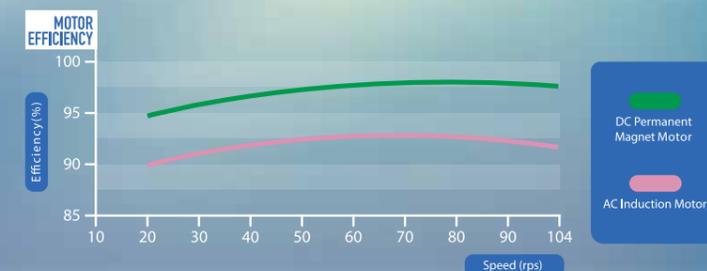
Top class efficiency:

Refrigerant	COP up to	IPLV up to
R-134a	3.93	6.73
R-1234ze(E)	3.88	6.36



This compressor is equipped with the DC Permanent Magnet Motor (made with permanent magnet rotor). No coil is found inside so that no power consumption is induced. So, the efficiency can reach up to 98%.

## VARIABLE SPEED COMPRESSOR WITH DC PERMANENT MAGNET MOTOR



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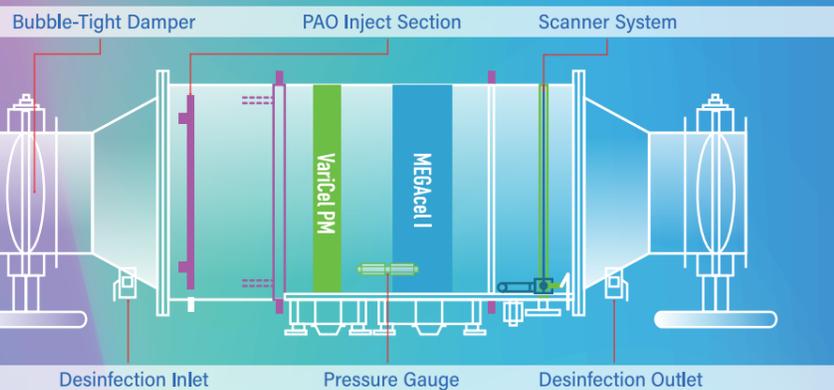
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- Lower pressure drop- Up to 40%
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- No media degradation from corrosive environments (acids, alkalis and organic substances)
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## “PACO” BRAND NAME WILL BE CHANGED/INTEGRATED INTO “GRUNDFOS” BRAND NAME FROM 1ST OF APRIL 2019

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With this integration of “PACO” products into the Grundfos by using “Grundfos” brand name, **all products originally from “PACO” will be changed to “Grundfos” brand only. Both technical/engineering and the whole supply chain system of this products integration will remain unchanged.** Grundfos will continue to own the “PACO” brand that will become a legacy as others acquired brands (such as Sarline and Loewe) by Grundfos in past few decades.”

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**GRUNDFOS**

# THE MURRAY HONG KONG



**Project Name** : Murray Building Hotel Development  
**Member's Role in the Project** : Supply and Installation of Cooling Tower and Chiller Plant System, LV & HV Switchboard and Transformer Installation, Central Battery System and UPS System, Diesel Generator Set, Integrated Management System, ELV System and Swimming Pool Plant Filtration System.  
**Completion Year** : 2017  
**Member/ Company Name** : Gammon E&M Limited

## Project Overview

Located along legendary Cotton Tree Drive in the heart of Hong Kong, the 46-year-old Murray Building was a former government office block built in 1969. As one of the eight projects under the "Conserving Central" initiative, Murray Building has been conserved and revitalized into the city's newest, luxury iconic landmark hotel "The Murray".

This contemporary urban sanctuary features 336 sophisticated spacious suites and guestrooms across 25 storeys and five elegant dining destinations including a glamorous rooftop restaurant and bar with panoramic views.

## System Description

**4 nos. of 500RT Chillers and 3 nos. of 250RT Heat Pumps, and 4 nos. of 495RT Cooling Towers** are provided at Basement Chiller Plant Room and G/F Cooling Tower open area respectively.

**25 nos. of AHU/PAU** are served at Podium, 25/F & 26/F to provide centralized air-conditioning to front of house, e.g. Restaurant, Main Entrance & Lobby, Ballroom.



Chiller Plant Room



Guest Room

**336 Guestrooms** are served by 4-pipe Fan Coil Unit with pre-treated fresh air from PAU to provide heating and cooling AC. The Smoke Extraction System serves areas from 1/F to 23/F; and the Staircase Pressurization System serves 2 nos. of staircases and lobbies from G/F to 26/F.

## BIM Application

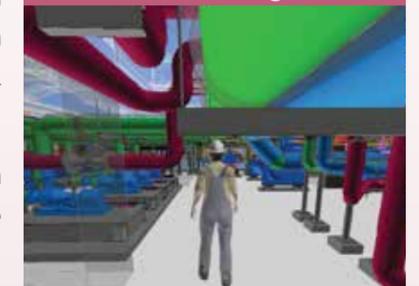
Since Murray Building is a redevelopment project, the existing structure is retained, hence congested E&M installations become the most critical challenge, e.g. only 2.8 metres & 3.4 metres headroom at Basement Chiller Plant Room & Guest Room floors respectively. Therefore, BIM was adopted in the project. **3D scanning** was applied to scan the floor as to obtain the comprehensive analysis of existing structure, e.g. core wall, structural beam and soffit. With these data, our BIM Modelers working along with Construction Services Department could develop the accurate and "clash-free" BIM model from traditional 2D ISD drawings.

In addition, BIM model was fully utilized into **4D** integration with construction planning, and **5D** integration with Digital Procurement. These features enables us to track the progress of module production by QR code.

Moreover, BIM information can be shared with clients by **Walk-through BIM Simulation** to illustrate how the E&M installation would be, and to demonstrate the maintenance space reserved for hotel operation team, e.g. chiller tube cleaning & replacement, and routine maintenance. The full BIM model was a powerful tool to incorporate client's opinions at early/pre-construction stage for improving the coordination works.



3D Scanning



Walk-through BIM Simulation



Mobile Hoisting Gantry

## DfMA & Modularization

**Design for Manufacturing & Assembly (DfMA)** was implemented extensively to remove tedious on-site manual operations. **700 nos. of HVAC composite pipe/duct riser modules** were designed and fabricated off-site in a factory with high standard of quality control. These modules were delivered and assembled by **Mobile Hoisting Gantry**. It saves up to 30% on-site installation work compared with traditional method.

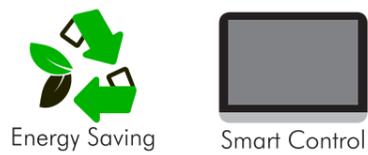
Besides, the modular plant room approach eliminated hot work, such as welding at chiller plant room. The prefabricated/welded pipe modules were assembled by coupling joint on site quickly.

To conclude, DfMA offers a number of major benefits, including significantly increased on-site productivity, shortened construction programmes, improved quality and enhanced worker safety..



Guest Room Riser Module

**SAIVER DX-AHU WITH PANASONIC VRF SYSTEMS**



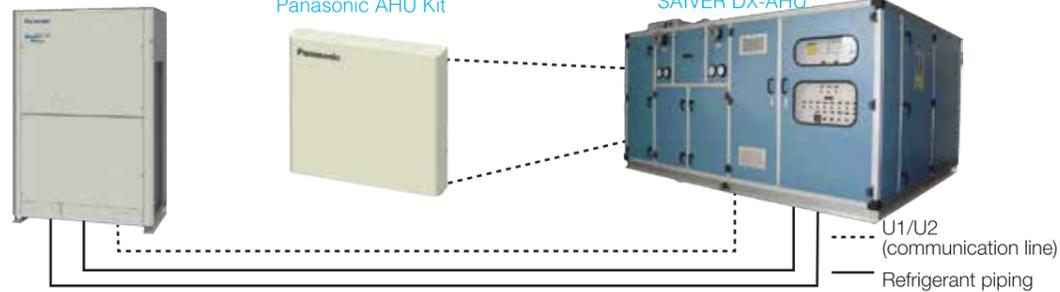
Applications:



Panasonic VRF Systems

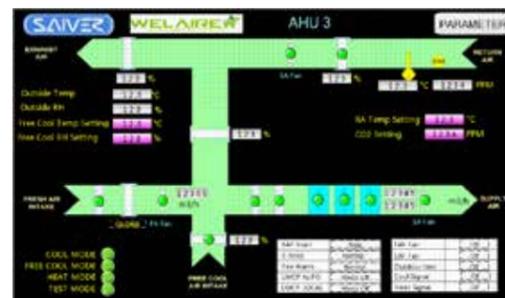
Panasonic AHU Kit

SAIVER DX-AHU



**Smart AHU design with DDC control and LMCP**

- 3 modes auto-changeover (Cooling, Heating and Free Cooling)



**Energy saving**

- High C.O.P. outdoor units
- Free cooling application
- EC plug fan with IE4 efficiency EC motor and built-in inverter
- Outdoor application



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The technological innovation of Circlmiser is in the design and development of special cylindrical condensers, and the installation of cascade flooded evaporators.

The new **CIRCLEMISER SERIES IS AVAILABLE FOR AIR COOLED TURBOMISER UNITS**, both with R134a, and with **HFO-1234ze** refrigerants.

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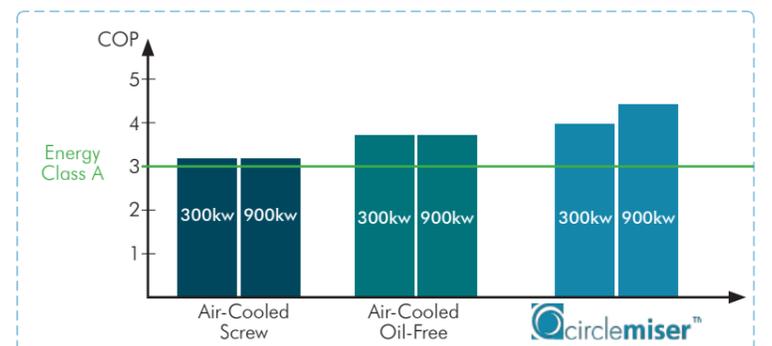
**Cascade Flooded Evaporator**

- Increase the evaporation temperature
- Reduces energy consumption



**+15% of Cooling Efficiency**

- Max. COP 4.35





## 無滴汗風咀

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符合香港消防局要求

\* BS476: Part 6 ; BS476: Part 7



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香港大學, 福臨門 ...  
澳門 - 威尼斯人, 銀河, 金沙, 永利, 新濠天地,  
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## DDS STAINLESS STEEL ELECTRIC HEATING ELEMENT



FCU Heater Box



AHU / PAU Heater Box

- Heater
- Heater Box
- 304 stainless steel tube and fin material
- Black heat type
- Country of origin - PRC

Job Reference :  
HK - HKU, Diocesan Girl's School, HKJC, HZM Bridge, Gleneagle, Hysan Place, Ocean Park Kaola project, ICC Ritz Carlton Hotel ...



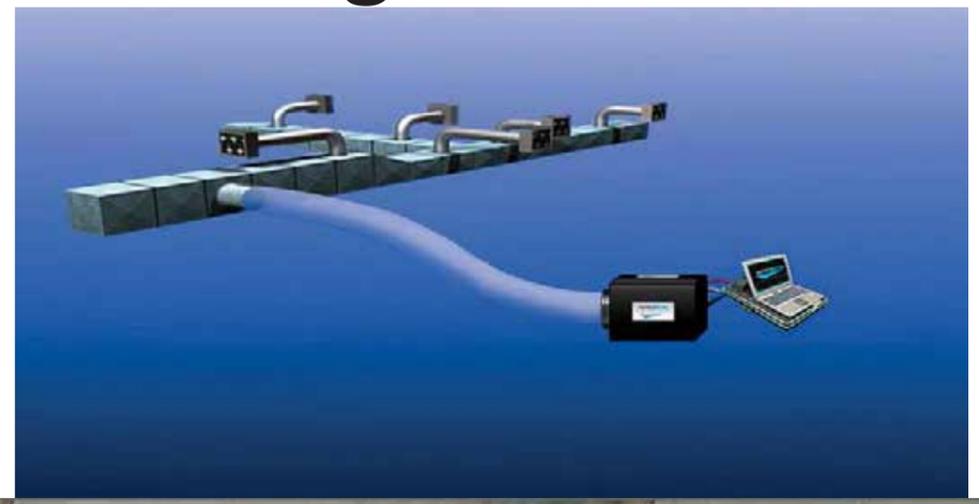
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**PRODUCTS**



**JOB REFERENCE**

- MTR - West Kowloon Terminus
- MTR - Shatin to Central Link
- Central Mail Centre
- Hong Kong Children's Hospital
- Hong Kong Disneyland
- Chinese University of Hong Kong
- Hong Kong Polytechnic University
- MGM Macau
- Galaxy Macau
- City of Dreams Macau
- Wynn Palace Macau

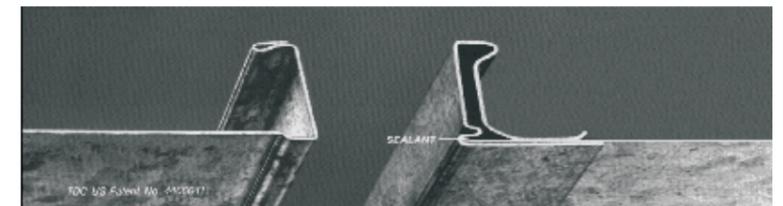
**聯明LM® - TDC**



**MANUFACTURING COSTS  
COMPARE WITH SLIP ON FLANGE DUCT  
(Size:1000mm×1200mm×1500mm)**

**FEATURE**

- Roll formed directly onto the duct
- Best for minimum leakage application
- Less material usage
- Fully conform to HVAC DW/144 Specification
- Tested and certified in accordance with HVAC DW/TM1 Acceptance Scheme
- Suitable for Joints & Stiffeners Rating up to J6/S6 and pressure classes A, B and C



**聯明LM® - TDC**

	Number of Men	Time	Total Time
Roll Form Seam	1	1 min.	1 min.
Roll Form TDC	1	1 min.	1 min.
Form in TDC Wrap Brake	1	1 min.	1 min.
Whisper-loc Seam	1	1 min.	1 min.
Cornermatic Corner Installation	1	1 min.	1 min.
Apply Sealant to Corners	1	1 min.	1 min.

**TOTAL ESTIMATED TIME REQUIRED 6 MINUTES**

**SLIP ON FLANGE**

	Number of Men	Time	Total Time
Roll Form Seam	2	2 min.	4 min.
Get Flange from Stock	1	1 min.	1 min.
Saw Flange to Length (8 pieces)	1	3 min.	3 min.
De-burr	1	2 min.	2 min.
Assemble Frames(2)	1	5 min.	5 min.
Install Flange to Duct	1	8 min.	8 min.
Apply Sealant Flange Perimeter	1	6 min.	6 min.
Apply Sealant to Corners	1	1 min.	1 min.

**TOTAL ESTIMATED TIME REQUIRED 30 MINUTES**

**LASER CUTTER**

**FEATURE**

- World advance laser cutter
- High processing efficiency
- Good cutting quality
- Suitable for cutting all steel metals.
- Minimise wastage of materials



# Refrigerating System of Ice Rink in Hong Kong

By: *Mr. Eddie SIN*

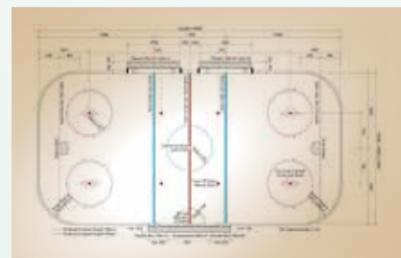
## Preface

Hong Kong is a densely populated city in where seven million people are residing. In the past double decades, not only leisure skating, but ice sports like ice hockey and curling become popular and developed into professional level. Therefore, construction and ancillary facilities of an ice rink are required to dovetail with international standards like that of the International Ice Hockey Federation (IIHF). In addition to the standards, some developers and consultants will include environmental friendly features when designing the refrigeration system. In this tiny city, two ice rinks are recently built in Discovery Bay and Lohas Park which complied with IIHF standard, and the one in Lohas Park is the first ice rink adopting CO<sub>2</sub> as refrigerant in Hong Kong.



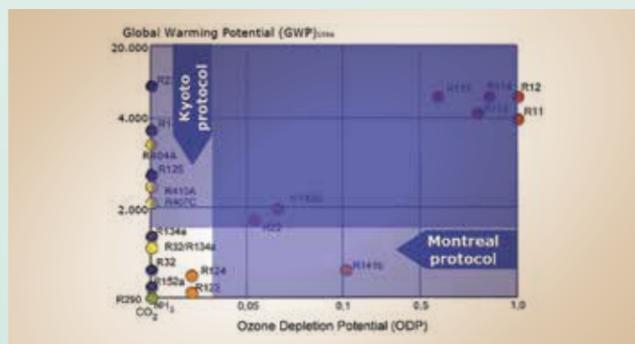
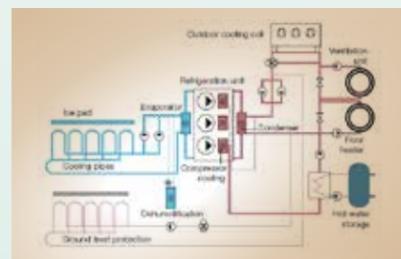
## Equipment Selection

The real estate price in Hong Kong is comparable with gold per unit volume, if not more expensive, and almost all of the ice rinks here are built inside shopping malls. In order to maximize profit, developers, architects and designers will assign a smallest possible plant room. The plant room for ice rink in Hong Kong is small compared with their counterpart in Europe and Nordic countries. Typically, in Hong Kong, a plant room for a 60x30m ice rink is about 200-250m<sup>2</sup>, 3m head room. Selection of refrigerant, type of refrigeration system and major equipment will affect all aspects of capital investment, maintenance and operation.



## Refrigerant

With the increasing concern on the environmental protection and phasing out of F-gas, use of low GWP refrigerants become the norm rather than the exception. Today, nearly all ice rinks in HK are using R22, R404a or R507a. However, CO<sub>2</sub> technology is more applicable in ice rink due to its thermos-physical property which can provide both cooling and high grade heat recovery. CO<sub>2</sub> is a natural, non-toxic and non-flammable substance and had been used in refrigeration since 1850's. It is classified as A1 ASHRAE safety classification. It has a high saturation pressure compared with other refrigerants. During ice rink operation, the evaporating pressure and gas cooling pressure are about 2.1MPa and 12MPa respectively.



## Types of Refrigeration System

As mentioned previously, most of the ice rinks are installed in shopping malls, enclosed space. To design a refrigeration system suitable for the ice rink, public safety and firefighting aspects must be considered.

### Direct System

Expanded liquid CO<sub>2</sub> will be pumped directly to the whole of the cooling piping and under the sub-floor which acts as a large evaporator to cool the ice by phase change. In case there is a leakage from the distribution pipe, about 2.1MPa liquid CO<sub>2</sub> is pumped out through the ice surface. Crowd of people may panic. Pumping of liquid CO<sub>2</sub> also requires high head room plant space for the surge drum and to prevent liquid pump cavitation. This is an unaffordable luxury in HK.

### Indirect System

In the plant room, CO<sub>2</sub> absorbs heat from a secondary coolant, such as glycol or brine. The secondary coolant is pumped to the cooling piping of rink sub-floor. In case there is a CO<sub>2</sub> leakage, it is confined in the plant room and easily exhausted outdoors. By using this type of refrigeration system, CO<sub>2</sub> charge is lower and public safety is enhanced around the ice rink. Indirect system is more preferable in HK.

### Compressor

The discharge pressure of CO<sub>2</sub> is as high as 12MPa, only reciprocating compressor is suitable (medium to large capacity) and available on the market. In addition to its smaller vapour volume, smaller compressor size will suffice for the same refrigeration capacity. When compared with that of R507a, only one tenth compression volume is required for CO<sub>2</sub> compressor.

Condensing Temperature = 40°C  
Evaporating Temperature = -30°C

	R507A	R744 (CO <sub>2</sub> )
Vapour Volume	0.08865m <sup>3</sup> /kg	0.02696m <sup>3</sup> /kg
Latent heat of vapourization	86kJ/kg	260kJ/kg
Volumetric Capacity	1.03x10 <sup>-3</sup> m <sup>3</sup> /k	1.04x10 <sup>-4</sup> m <sup>3</sup> /k

Multi-compressors with at least one driven by frequency inverter can provide a satisfactory capacity and temperature control for all scenario of the operation.

### Gas Cooler

In a trans-critical system, the CO<sub>2</sub> will not condense because the discharged gas is beyond the critical point. The heat will be rejected by a gas cooler. Either water cooled or air cooled gas cooler is available. From the perspective of energy efficiency and footprint, water cooled gas cooler is always more preferable.

### Ice Temperature Control

There are three methods to control the ice temperature, viz return temperature of secondary coolant (indirect system), overhead infra-red sensors over the ice surface and thermocouples/thermistors embedded underneath ice.

Method	Characteristic
Return temperature of secondary coolant	When the ice rink is closed and the ice surface is covered by thermal blanket, the heat load becomes stable at this moment. The secondary coolant is used to overcome the heat gain from ground conduction and ice sensible & latent heat. Capacity control by secondary coolant return temperature is applicable in this situation
Overhead infra-red sensor	It is not applicable when the ice rink is open to skaters. The sensing temperature will fluctuate when there is a skater passing under the sensor. The sensed temperature seems volatile leading to unstable capacity control.
Thermocouples/thermistors underneath the ice	Averaged temperature underneath the ice will directly reflect the ice temperature and its condition . Hunting will not occur even there are a lot of skaters passing by
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Either of the above method may be selected, it is recommended the signal controls the compressor capacity rather than pump speed especially when indirect system is adopted. High velocity of secondary coolant can prevent sediments accumulating in the cooling pipe and so ensuring the heat transfer efficiency.

**Pipe Rink**

The working temperature of the cooling pipe is about -18°C, seamless low temperature carbon steel is preferred. Usually DN20 or DN25 with 80-100mm centre spacing is designed. Although fabrication of carbon steel requires skillful welders and time consuming, it can provide better heat transfer due to higher thermal conductivity and thinner wall thickness when compared with plastic tubes.



In some projects, the client may request using High-Density Polyethylene (HDPE) as cooling pipe because of faster and lower cost. In such case, the pipe spacing and power consumption must be carefully studied. In general, additional 20-30% electricity is consumed for the same ice rink.

	100mm Pipe Wall Thickness	Density	Thermal Conductivity
Carbon Steel	6.02mm	7875kg/m <sup>3</sup>	45.3W/mK
HDPE Pipe	10mm	954kg/m <sup>3</sup>	0.4W/mK



	Advantage	Disadvantage
Carbon steel	<ul style="list-style-type: none"> <li>• Higher thermal conductivity and thinner wall</li> <li>• Lower energy consumption</li> <li>• Less prone to leakage</li> <li>• Lower maintenance cost</li> </ul>	<ul style="list-style-type: none"> <li>• Require skillful welder</li> <li>• Heavier and imposes greater floor loading</li> <li>• Longer fabrication time</li> <li>• Higher labour cost</li> </ul>
HDPE pipe	<ul style="list-style-type: none"> <li>• Faster installation</li> <li>• Light weight and imposes less floor loading</li> <li>• Less skillful welder</li> <li>• Lower material and labour cost</li> <li>• Chemical resistant</li> </ul>	<ul style="list-style-type: none"> <li>• More prone to leakage</li> <li>• Higher energy consumption</li> <li>• Sometimes flammable</li> <li>• Larger pipe size and require more space for pipe routing</li> </ul>

**Ice Removal**

In a multi-purpose arena, expeditious ice removal is necessary for the swift changeover of events. When the ice rink and the refrigeration system are closed, the secondary coolant is used to heat up and melt the ice promptly. This can be achieved by heat exchange between secondary coolant and condensing water.

For a 60x30m ice rink using glycol as secondary coolant, ice removal time of 4 hours, about 2,100kW from condensing water is required to raise ice temperature from -5°C to +2°C. If the COP of the chiller is 4, a 500TR chiller running at full load is able to deliver such heat. The operator can further speed up the ice removal rate by introducing room load. When the ice removal is carried out in the winter, the temperature of condensing water is as low as 10°C. The chiller condensing pressure can also be increased by means such as head pressure control.

Practically speaking, when the ice temperature is raised to 0°C, some ice is phase changed to liquid while remaining will be broken into pieces. The ice can be removed easily by brushing and sweeping.

**Energy Saving**

Hong Kong is located in the sub-tropical climate zone, warm and humid. Over half of the year the ambient temperature is over 20°C. When the saturated condensing temperature is 40°C, the CO<sub>2</sub> will be superheated in excess of 100°C which is a very good high grade heat source. The heat energy can be recovered and exchanged into different temperature level for different services.

- 60-70°C Sanitary hot Water  
Reactivating desiccant dehumidifier
- 30-50°C Resurfacing  
Air handling and space heating
- 10-30°C Freeze protection  
Snow melting pit  
Pre-heating water

The major contribution of CO<sub>2</sub> refrigeration is saving heat energy. About 40% of the heat energy can be recovered to water pre-heat, sub floor freeze protection, snow melting and space heating. Remaining 60% of heat can be used for sanitary hot water and dehumidification. By proper design, heating energy of an entire ice arena can be self-supplied by CO<sub>2</sub> refrigeration system without the need of fossil fuel/electric heating.

**Dehumidifiers**

Fog and condensation dripping from ceiling are unacceptable for an international ice arena. Humidity control is essential for providing the best visibility and preventing corrosion and mould growth. The most effective way to pull down the dew point of air is using desiccant dehumidifier, which can deliver dew point below freezing. Typically, ice arena air should be conditioned to 24-26°C with max. 50% RH. The major energy consumption of a desiccant dehumidifier is reactivating desiccant. The reactivation can be done by pre-heating react air from CO<sub>2</sub> refrigeration heat recovery system and further heated up to reactivation temperature by traditional means.

**Caring Company Partnership Expo**



For 9 consecutive years, ACRA is honoured to have been awarded the Caring Company certificate for the approved contribution of corporate social responsibility along with over 20 ACRA caring members joining together at the Caring Partnership Expo at HKCEC on 20 May 2019.



**Next Generation Refrigerants Development Class**



Two classes of the Next Generation Refrigerants Development have further been conducted by ACRA, EMSD and VTC Pro-Act on 30 May 2019 and 4 Oct 2019 to address the importance of selecting refrigerants in accordance with current environmental and safety concerns as well as sharing of recent incidents and application trends particularly suitable for industry practitioners.

## BIM Kick Off Meeting

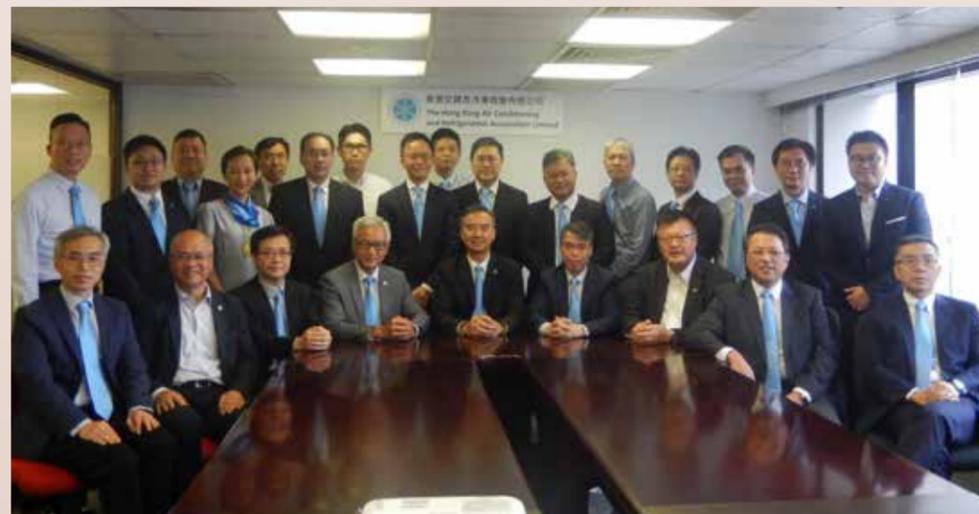


For the first time and with the support of CIC, ACRA has organized a BIM Kick Off Meeting for our taskforce members to comprehend more about the information on BIM technologies implementation at the CIC BIM Space on 4 June 2019 due to the growing demand on the adoption of BIM applications for the E&M and construction industry.



## Annual General Meeting

On 14 June 2019, our President – Mr. Antonio Chan, Chairman – Mr. Pachu Leung, and Treasurer – Mr. Daniel Mok have delivered reports concluding the accomplishments, activities, and financial status for the association of Year 2018 - 2019 at the ACRA Annual General Meeting witnessed by the council members and subcommittee members.



## Golf Day (Saiver-Welaire Cup)

Sponsored by Welcome Air-Tech Ltd., the prominent ACRA Golf Day – Saiver-Welaire Cup 2019 was organized at the Phoenix Hill Golf Club on 21 June 2019. It was one of the most gratifying experience for the 40 ardent members competing for this coveted golf championship while delighting in the relaxing environment with other members from the same trade outside of Hong Kong.



## Darts Competition (York Choi Cup)

Thanks to York Choi Industrial Limited for sponsoring the electrifying ACRA Darts Competition on 28 June 2019. Thirty-one strong and experienced teams from 22 ACRA company members have made the game ever-challenging to win the tournament of this year. All participants including council members had an amusing and chill evening together.



## Delegation Visit from HVAC Association of Guangdong Province (廣東省暖通空調協會)

It is essential for cooperating with mainland professionals for the current market nowadays. ACRA is grateful to invite the HVAC Association of Guangdong Province for a delegation visit to the High-Efficiency Generator Room at Holiday Inn Express HK SoHo in Hong Kong on 26 July 2019. Exchange between the key members of the two associations has been a rewarding experience to discuss about the technology and practical information in addition to the entire air conditioning industry development in Guangzhou and Hong Kong.



## E&M GO! 2019

The 3rd year of the welcoming event for young engineers of the E&M industry namely E&M Go! organized by nineteen different E&M government departments, public entities and utilities, associations and unions etc. was held at KITEC on 16 September 2019. This youthful and energetic occasion not only provide fun atmosphere for the new comers but also reinforcing and promoting how our E&M industry can extend to be their long-term career development creating a positive impression to them as well as to their parents.



## ACRA Cocktail Reception

From the success of last year, ACRA is pleased to have invited Ir Dr. P L Yuen, Senior Manager of the Hospital Authority Head Office, to be the Guest of Honour for the Cocktail Reception of this year on 4 October 2019. This event once again has received overwhelming response with over 170 participants joining to enjoy this wonderful casual networking experience of the HVAC industry



## Visit Guangzhou Industry & Trade Technician College (GZITTC) 廣州市工貿技師學院 Members' Sharing

今年一月，我們商會組織拜訪及交流團拜訪廣州工貿技術學院，經學院湯偉群院長及團隊詳細介紹後，加深了對學院的認識，尤其是在廠校合作方面，對到訪的會員有極大吸引力，並於培訓人才方面作出交流。

今年六月，會員也分別參加了學院舉辦的“投身灣區，逐夢起航”的交流會。我們很高興能夠邀請‘高美怡輝（香港）有限公司’及‘恆澤節能有限公司’分享，希望廣州工貿技術學院這個培訓基地，能對於空調及冷凍商會，尤其是會員在大灣區有製造廠房及空調工程的會員，能在培訓人才方面發揮協同效應。



### Cold Magic Efatar (HK) Co., Ltd. 高美怡輝（香港）有限公司

我公司有幸參與了主題為“投身灣區，逐夢起航”的交流會，使我們掌握更多行業資訊，瞭解各種政策和把握商機提供良好平臺，對製造業今後走向提供有益的參考。

特別是對廣州市工貿技師學院進行實地探訪，促進了校企交流，為校企合作創造條件。廣州市工貿技師學院具有良好的職業人才培養基礎，是一間歷史悠久、工學一體的技師學校。我們對學校機電一體化、製冷、機械等專業尤感興趣，並與學院有關負責人取得聯繫和建立溝通管道。學院招生就業處主任陳高平導師和梁超導師還專門到我公司位於江門市開平市的工廠回訪，與我公司人力資源負責人進行了一次愉快的會面，現場給予我公司人才培訓提導意見，並初步達成了雙方合作意向。我公司非常樂意與學院建立全方位的合作關係，為推動校企合作繼續努力。再次感謝本次卓有成效的交流會。

### Sustainable Energy Limited 恆澤節能有限公司

“There is a need for more skilled technicians in the dynamic environment. Guangzhou Industry & Trade Technician College (GZITTC) integrates academic and vocational education to deliver high quality vocational and technical educational programmes in advanced manufacturing and other technical areas. Focusing on practical applications of skills learned with hands-on training, vocational college provides a link with education and working world.

GZITTC is capable to flexibly design courses to meet needs of the industry. There are advantages of collaboration between vocational colleges and business enterprises to develop and deliver vocational education programmes. Education-industry partnership promotes students' attainment of high-quality standards and provides them with strong experience in real-life operations to meets workforce needs.



A memorandum of understanding (MoU) was signed by GZITTC and Sustainable Energy Ltd on 21 June 2019 to express the willingness of the two parties to move forward on the co-operation in vocational training in the area of electrical and mechanical (E&M) engineering with focuses on refrigeration and air conditioning (R&AC). It allows students to focus on the technical skills of the profession to enter the industry or retain technicians in their current sector.

The MoU also include apprenticeship arrangement for students from GZITTC to combine on-the-job training with classroom instruction. An apprenticeship is a systematic training for practitioners of a profession with on-the-job trainings accompanying study with classroom work.

Cooperative apprenticeship organized and managed in cooperation between educational institution and employer is effective as it is a means for students to put theory in practice and master knowledge while working for the employer who provides support to understand and learn the profession.

Apprenticeship is desirable for highly skilled manufacturing jobs. On-the-job training is particularly useful in manufacturing sector for students' future career development. Vocational training is important not only for beginning workers but also for more experienced workers to enable them to advance to more skilled jobs. With collaboration between the two parties, the training can take the form of being paired with a more experienced technician on the floor on one hand, and technical classroom instruction provided by college lectures on the other hand.

## New Members

### May to Oct 2019

1	Associate Member	Cheung Kee Metal Company Limited	Oct-19
2	Associate Member	Joneson Environmental Technologies Limited	Oct-19
3	Associate Member	A-Gas Environmental Services HongKong Limited	Aug-19
4	Associate Member	Daikin Arkema Refrigerants Asia Limited	Aug-19
5	Ordinary Member	Southa Technical Limited	Jul-19
6	Associate Member	Dictson Engineering Ltd.	Jun-19



**凱士比有限公司**  
**KSB Limited**  
Unit 1801-02, 18/F, The Phoenix, No.21-25 Luard Road, Wan Chai, Hong Kong  
Main Line: (852) 2147 1220 Office Fax: (852) 2147 1230 Email: ksb.hongkong@ksb.com  
Website: www.ksb.com

# MEMBER LIST



Company Name	Contact Number	Website / Email	Trade
<b>ACRA Fellow Members</b>			
ATAL Engineering Limited	2561 8278	www.atal.com	Contracting
Carrier Hong Kong Limited	2694 5618	www.carrier.com.hk	Contracting
Krueger Engineering (Asia) Limited	2860 7333	www.krueger.com.hk	Contracting
Newland Engineering Limited	2967 8620	moshu@newland.com.hk	Contracting
REC Engineering Company Limited	2619 8888	www.rec-eng.com	Contracting
Shinryo (Hong Kong) Limited	2237 8624	www.shinryo.com	Contracting
Shun Hing Engineering Contracting Company Limited	2419 8282	www.shecon.com	Contracting
The Jardine Engineering Corporation Limited	2807 4511	www.jec.com	Contracting
Trane Hong Kong	3128 4756	www.tranehk.com	Contracting
Winston Air Conditioning & Engineering (Hong Kong) Company Limited	2764 1200	www.winston-hk.com	Contracting
York International (Northern Asia) Limited	2590 0012	www.johnsoncontrols.com	Contracting
Young's Engineering Company Limited	2235 0900	www.youngs.com.hk	Contracting
<b>ACRA Ordinary Members</b>			
Alliance Contracting Company Limited	2891 9083	www.alcc.com.hk	Contracting
Analogue Technical Agencies Limited	2561 8278	www.atal.com	Contracting
ATAL Building Services Engineering Limited	2561 8278	www.atal.com	Contracting
Bun Kee (International) Limited	2748 9319	www.bunkee.com	Contracting
BYME Engineering (Hong Kong) Limited	2881 6690	www.bymehk.com	Contracting
Carewin Engineering Limited	2898 2183	admin@carewinhk.com	Contracting
Chevalier (E & M Contracting) Limited	2111 4811	www.chevalier.com	Contracting
China State Mechanical & Electrical Engineering Limited	2823 7888	www.cohl.com	Contracting
Chun Wo E & M Engineering Limited	3758 8007	www.chunwo.com	Contracting
Daikin Airconditioning (Hong Kong) Limited	3966 9528	www.daikin.com.hk	Contracting
Efatar Environmental Protection Equipment Limited	2606 6922	www.coldmagicefatar.com.hk	Contracting
Fook Loong (HK) Limited	2393 7773	www.flhk.com.hk	Contracting
Gammon E&M Limited	2516 8823	www.gammonconstruction.com	Contracting
Gate Way Valve & Fitting Limited	2688 2666	www.gatewayv.com.hk	Contracting
Honeywell Limited	2331 9133	www.honeywell.com	Contracting
Hsin Chong Aster Building Services Limited	2579 8238	www.aster.hk.com	Contracting
Johnson Controls Hong Kong Limited	2590 0012	www.johnsoncontrols.com	Contracting
K-Thorn Engineering Company Limited	2481 2918	main@k-thorn.com.hk	Contracting
Lik Kai Engineering Company Limited	2611 4501	eric@likkai.com.hk	Contracting
Lucky Engineering Company Limited	2780 5285	general@luckyeng.com.hk	Contracting
McQuay Air-Conditioning Limited	2893 6261	www.mcquay.com.hk	Contracting
MECO Engineering Limited	2774 8200	meco-engltd@yahoo.com.hk	Contracting
Midea Electric (Hong Kong) Limited	3669 4888	www.midea.hk.com	Contracting
Quad-Tech Engineering (Hong Kong) Company Limited	2573 1832	qt@quadtech.com.hk	Contracting
Raising Engineering Limited	2395 6081	simonsu@raising.com.hk	Contracting
Ryowo (Holding) Limited	2391 8381	www.ryowo.com	Contracting
Siemens Limited	2107 6506	andy.wong@siemens.com	Contracting
Skyforce Engineering Limited	2885 1620	info@skyforce.com.hk	Contracting
Southa Company Limited	2963 7175	www.southa.com	Contracting
Southa Technical Limited	2963 7175	www.southa.com	Contracting
Standard Refrigeration & Engineering Company Limited	2781 0871	SRE@hkippg.com.hk	Contracting
Takasago Thermal Engineering (Hong Kong) Co., Ltd.	2520 2403	sales@takasago.com.hk	Contracting
Technicon Engineering Limited	3193 1300	technic@technicon.com.hk	Contracting
Welcome Air-Tech Limited	2806 8316	www.saiver-welair.com.hk	Contracting
Westco Air Conditioning Limited	2426 3123	www.mandylo@scee.com.hk	Contracting
<b>ACRA Associate Members</b>			
ABB (Hong Kong) Limited	2929 3838	www.abb.com.cn	Contracting
A-Gas Environmental Services HongKong Limited	3188 5078	www.agas.com	Contracting
A & R Engineering Company Limited	2408 2960	general@arengco.com.hk	Contracting
Aires Engineering Company Limited	2658 8856	adrianwong@aires.com.hk	Contracting
Air Star Air Conditioning Technology Group (Hong Kong) Limited	2607 4131	www.yantong.cn	Contracting
Alpha Appliances Limited	2529 7555	www.alpha-general.com	Contracting
Anway Engineering Company Limited	2598 4228	www.anway.com.hk	Contracting
Armaceil Asia Limited	2574 8376	www.armaceil.com	Contracting
Arnhold & Co., Ltd.	2807 9400	patricklai@arnhold.com.hk	Contracting
A Shing Engineering Company Limited	2537 1818	wilkiegan@ashing.com.hk	Contracting
Auto Integrated Limited	2612 0758	rickiewong88@gmail.com	Contracting
BELIMO Actuators Limited	2687 1716	www.belimo.com	Contracting
Biocline Healthcare Services Limited	2672 1111	bio@biocline.com	Contracting
Bitzer Refrigeration Asia Limited	2868 0206	www.bitzer.de	Contracting
Brisky Limited	2511 3161	tkwan@brisky.com	Contracting
Castco Testing Centre Limited	2597 8333	www.castco.com.hk	Contracting
Centalink International Limited	2626 1897	andy@centalink.com.hk	Contracting
CDBM Engineering Consultant Company Limited	2598 1088	mail@cdbm.asia	Contracting
Cheung Kee Metal Company Limited	2393 1448	www.ckmetal.com	Contracting
Chi Yip Engineering Company	3078 9984	canny@acmv-cy.com	Contracting
Chin Tat Trading Company	3521 1589	www.chintat.com.hk	Contracting
Chit Tat Electrical Engineering Limited	2529 8888	chittat@yahoo.com.hk	Contracting
Chong Kin Air-Conditioning Trading Engineering Co., Ltd.	2307 5159	www.chongkinaircon.biz.com.hk	Contracting
C.J. Wishing International Limited	2799 9797	cjw@cjwish.com.hk	Contracting
CLP Power Hong Kong Limited	2678 7350	www.clpgroup.com	Contracting
Clydeman Engineering Limited	2332 3591	daniel@clydeman.com	Contracting
CMA Testing & Certification Laboratories Limited	2698 8198	www.cmatesting.org	Contracting
Compass Engineering Limited	2688 7778	compassengltd@yahoo.com.hk	Contracting
Crowntin Limited	8202 0830	cichoy@crowntinpr.com.hk	Contracting
Daikin Arkema Refrigerants Asia Limited	2295 6608	www.daikinarkema.com	Contracting
Delta Pyramax Company Limited	2511 2118	www.deltapyramax.hk	Contracting
Dictson Engineering Ltd.	2891 8070	lui@dictson.com.hk	Contracting
Dynalink International Technology Limited	3965 0203	www.di-technology.com	Contracting
Eaxon International Company Limited	3590 4656	gamescheung@eaxon.hk	Contracting
ebm-papst Hong Kong Limited	2145 8678	info@hk.ebmpapst.com	Contracting
Electrodrive Engineering Limited	2573 7211	info@electrodrive-eng.com	Contracting
Enviro-Tech Engineering Company Limited	2827 0688	stevell@envirotech.com.hk	Contracting
Ever Cool Refrigerating & Air-Conditioning Co., Ltd.	2356 8598	info@evercoolhk.com	Contracting
Evergreen Environmental Technology Company Limited	2562 3331	www.evergreen-environmental.com	Contracting
Extensive Trading Company Limited	2889 1681	www.extensive.com.hk	Contracting
Far East Engineering Services Limited	2898 7331	www.fareast.com.hk	Contracting
Fortune Links Hong Kong Limited	2562 9399	info@fortunelinks.com.hk	Contracting
Fungs E & M Engineering Company Limited	2682 7200	fungscww@netvigator.com	Contracting
GTECH Services (Hong Kong) Limited	2123 0888	www.gtechservices.com.hk	Contracting
GLEEC (HK) Limited	2919 8383	hg@gleec.com.hk	Contracting
Gether-Force Air-Conditioning Engineering Co., Ltd.	2890 2622	geforce@hknet.com	Contracting
Getwick Engineers Limited	2893 3600	getwick@getwick.com	Contracting
Glory Air-Conditioning Limited	3487 9092	gloryacltd@gmail.com	Contracting
Golden Leaf International (Hong Kong) Limited	2648 1000	info@glint.com.hk	Contracting
Goodway Electrical Engineering Limited	2405 0888	www.goodwaygille.com	Contracting

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Company Name	Contact Number	Website / Email	Trade
<b>ACRA Associate Members</b>			
Gotop Engineering (HK) Limited	2459 3038	gotopco@yahoo.com.hk	Contracting
Great Top Engineering Limited	2345 2219	general@greattop.com.hk	Contracting
GRUNDFOS Pumps (Hong Kong) Ltd.	3540 0300	www.grundfos.com	Contracting
Hang Ji Industries International Co., Ltd.	2721 6129	www.hangji.com	Contracting
Hensen System Engineering Limited	2884 9001	cecil@hensen.com.hk	Contracting
Hilti (HK) Limited	2773 4705	www.hilti.com.hk	Contracting
Hi Tak Thermal & Acoustic Insulation Eng. Limited	2770 7703	www.hitkinsul.com	Contracting
Hofmann Construction Material Ltd.	3157 1841	www.hofmannhq.com	Contracting
Honest Air Conditioning Limited	2396 8108	aircond@netvigator.com	Contracting
H.W. International Air-Conditioning Limited	2796 8888	info@hoair.com	Contracting
IES Engineering (Hong Kong) Limited	2992 0830	www.ieshk.com.hk	Contracting
InnoTec Engineering Ltd.	3706 6333	info@innoteceng.com	Contracting
Intelligent Technologies Limited	2301 4868	info@intelligent-net.com	Contracting
Jade Star Engineering Limited	3998 3256	jadestark@yahoo.com.hk	Contracting
JC (HK) Engineering Limited	2898 9885	jc.hk.eng@gmail.com	Contracting
J & J Network Engineering Company Limited	3579 5263	www.jjnetwork.com.hk	Contracting
Joneson Environmental Technologies Limited	2889 8220	je@jesenv.com.hk	Contracting
Join Rich Engineering Limited	3153 2048	www.joinrich.com.hk	Contracting
Jinchat Engineering (HK) Company Limited	2687 1755	jin@jinchat.com	Contracting
Jun Feng Company Limited	2707 3088	www.junfeng.com.hk	Contracting
Keio Engineering Company Limited	2695 8872	www.keio.com.hk	Contracting
Kembla (Hong Kong) Limited	2528 0999	www.kembla.com.hk	Contracting
Kin Wo A/C Engineering Limited	2398 0157	kw@kinwo.com.hk	Contracting
Kinetics Noise Control (Asia) Limited	2191 2488	www.kineticsnoise.com	Contracting
Kings View Airconditioning Engineering Co., Ltd.	2796 2417	admin@kingsview.com.hk	Contracting
K-Flex (Hong Kong) Insulation Company Limited	2668 5202	www.k-flex.com	Contracting
KSB Limited	2147 1226	philip.chow@ksb.com.hk	Contracting
K.Y.H. Steel Company Limited	3473 2332	www.kyh.com.hk	Contracting
Laser Resources (Asia) Company Limited	2516 7500	laasiahk@netvigator.com	Contracting
LeBlanc Water Treatment & Chemicals Limited	2408 2000	www.leblanc.com.hk	Contracting
Lee Tack Engineering Company Limited	2305 3111	ltec@leetack.com.hk	Contracting
Legend Engineering Company Limited	2815 0928	info@legendj.com.hk	Contracting
Lifa Air Limited	2511 7076	www.lifa-air.com	Contracting
Life Air IAQ Limited	3527 0106	winston@lifeairiaq.com	Contracting
Link The Best Company Limited	2568 4092	sales@lnkthebest.com.hk	Contracting
Luen Fat Air Condition (Holding) Trading & Engineering Co., Ltd.	2345 0280	www.luenfat.com	Contracting
Luen Ming Pengshan Air Conditioning Factory Ltd.	2797 2168	www.luenming.com	Contracting
Mason Industries (HK) Limited	2967 9639	www.mason-hk.com	Contracting
Maxwell Electrical Asia Ltd.	3583 5088	www.maxwell-asia.com	Contracting
Mesan Fiberglass Engineering (International) Limited	2787 5717	www.mesan.net	Contracting
Mitsubishi Electric (Hong Kong) Limited	2887 4575	www.mitsubishi-ryoden.com.hk	Contracting
NAP Acoustics (Far East) Limited	2866 2886	www.napacoustics.com.hk	Contracting
NAP 聲學工程 (遠東) 有限公司	2325 6892	www.newway.com.hk	Contracting
New Way Engineering Company Limited	2590 8088	info@oxprime.com	Contracting
Oxprime (International) Limited	3749 5272	www.oxprime.com	Contracting
Pacific Sense Enterprises Limited	2831 8338	www.pacificsense.com.hk	Contracting
Paul Y. (E&M) Contractors Limited	2365 0372	www.pyengineering.com	Contracting
Peterson Engineering Limited	3105 3928	stso@peterson.com.hk	Contracting
PowerTech IPC Company Limited	2770 2110	www.powertechipc.com	Contracting
Powers Technical Services Limited	2402 2772	powers.pts@gmail.com	Contracting
Practical Engineering (Hong Kong) Company Limited	2388 8038	practical@practical.hk	Contracting
Pyrofoe Engineers Limited	2898 8623	www.pyrofoe.com.hk	Contracting
Ready Electrical Metal Work Limited	2619 8817	kw_leung@ready-group.com	Contracting
REC Green Technologies Company Limited	2407 0281	www.yaulee.com	Contracting
Regin Controls Hong Kong Limited	2410 1819	saleshk@regin.se	Contracting
Ritech Engineering & Supply Company Limited	3565 5812	www.ritech-hk.com	Contracting
San Yik Air Conditioning Engineering Company Limited	2573 4219	www.sanyikgroup.com	Contracting
Sanby Trading Company Limited	2862 6300	www.sanby.com	Contracting
Samsung Electronics H.K. Company Limited	2534 1688	www.samsung.com.hk	Contracting
Savills Engineering Limited	2603 0002	pwong@savills.com.hk	Contracting
Shenling Environmental Systems (Hong Kong) Ltd.	2387 2882	www.shenling.com	Contracting
Shun Hing E & M Engineering Limited	2406 5333	project@shunhingeng.com	Contracting
Shun Hing Electric Service Centre Limited	2733 3888	www.shunhing-service.com	Contracting
Shun Hing Electronic Trading Co. Ltd.	2633 6866	www.shunhinggroup.com	Contracting
Shun Tung Engineering Company Limited	2333 1518	gabriel@shun-tung.com	Contracting
Sing Kin Limited	2521 9768	singkin@gmail.com	Contracting
Smartech HVAC & Engineering Limited	2963 7241	info@smartech-hvac.com.hk	Contracting
Southa Engineering Limited	6116 7832	www.southa.com	Contracting
Stars (Hong Kong) A/C & R Company Limited	2807 7888	stanley_yuen@hstars.com.cn	Contracting
Sun First International Limited	2395 6766	2807 7888	Contracting
Sunny Fire Engineering Ltd.	2395 6766	www.sunfirst.com.hk	Contracting
Superpower Pumping Engineering Company Limited	2745 3562	sunnyfireengltd@gmail.com	Contracting
Sustainable Energy Limited	2332 3077	www.sppump.com	Contracting
Target Energy Solutions Limited	2358 9903	www.sustaine.com.hk	Contracting
Teembase Development Limited	2554 6263	www.targetensol.com	Contracting
Tesa Tape (Hong Kong) Limited	2583 9980	www.teembase.com	Contracting
Thermtech Building Products Limited	2756 3837	www.tesa.com	Contracting
Trisun Air Conditioning System Limited	2377 1618	thermbpl@netvigator.com	Contracting
Tinwood Pacific Limited	6325 1197	enquy@trisun.com.hk	Contracting
Tom Fuji EMC Limited	2432 0170	www.sinro.com	Contracting
Tom's Equipment Company Limited	2757 5539	www.tomifuji.com.hk	Contracting
TROX Hong Kong Limited	2861 2261	tom@toms-equipment.com	Contracting
Tung Shing Hardware Co., Ltd.	2626 9983	www.troxapo.com	Contracting
Union (Luen Hop) Refrigeration Co., Ltd.	2627 4600	www.tungshinghardware.com.hk	Contracting
United Controls (Hong Kong) Limited	2556 1001	unionlh@bizentvigator.com	Contracting
Victaulic Hong Kong Ltd.	6898 6823	www.ucl668.com	Contracting
Victory Engineering Service Company Limited	2979 4068	www.victaulic.com	Contracting
Viewco Building Services & Engineering Co., Ltd.	2543 0610	pamela@ves.hk	Contracting
Wai Luen Air Conditioning Limited	2890 9321	engineering@viewco.com.hk	Contracting
Wardson Engineering Limited	2329 8268	garychan@wailuenhk.com	Contracting
White Hippo Limited	2303 1318	wsengltd@yahoo.com.hk	Contracting
Wing Shing Air-Flow Company Limited	2792 6331	www.kshop310.hk	Contracting
Woo Lee Steel Company	2393 0131	accounting@wingshing-hvac.com	Contracting
Wolter Asia Limited	2456 0198	www.wolee.com	Contracting
Wysermann Company Limited	2614 2213	info@wolter.com.hk	Contracting
Yin On Trading Limited	2572 7110	wysermann@wysermann.com.hk	Contracting
Yordland Engineering Limited	2362 2186	office@yino.com.hk	Contracting
York Choi Industrial Limited	2795 8286	www.yordland.com	Contracting
Yuen Fong Air-Condition Products (HK) Limited	2880 5880	www.yorkchoi.com	Contracting
Zenith International Enterprise Ltd.	2815 5852	yuenfongaircondition@hotmail.com	Contracting
		www.ebara.com.hk	Contracting

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